MAINTENANCE

The first month after the floor is installed should be used as a test period to assess the best procedure for continued maintenance. Insufficient cleaning will reduce the wear life of the floor covering, and excessive cleaning is an unnecessary expense. Buffing using a power buffer will help control stubborn maintenance areas and help achieve the desired lustre level.

The following are general maintenance guidelines. Please contact your Flexco representative for special instructions or for our 24 page Instruction Manual.

Achievement[™], Assurance Plus[™], Radial[®], Radial[®] II, Square², and Solid Achievement[™]

- 1. Remove loose dirt by sweeping or vacuuming as required. Do not use sweeping compound containing oil.
- 2. Clean floor thoroughly, using a mild detergent or good grade commercial floor cleanser. Avoid using high alkaline cleansers.
- 3. Rinse floor, immediately after mopping, with clean, clear, warm water, changing rinse water frequently to avoid leaving dirty residue on the floor.
- 4. Buff with polishing brush for high sheen, and uniform finish.

Appeal, Conductive, Contract Vinyl, Rubber Tile, Sheet Rubber, and Static Dissipative

- 1. Remove loose dirt by sweeping or vacuuming as required. Do not use sweeping compound containing oil.
- 2. Clean floor thoroughly, using a mild detergent or good grade commercial floor cleanser. Avoid using high alkaline cleansers.
- 3. Rinse floor, immediately after mopping, with clean, clear, warm water, changing rinse water frequently to avoid leaving dirty residue on the floor.
- 4. Buff with polishing brush for high sheen, and uniform finish.

ADHESIVES

FLEXCO NO. 201 FLEX-TUFT COMMERCIAL FLOORING ADHESIVE:

Non-Flammable, Solvent based mastic adhesive for adhering Flex-Tuft flooring to most subfloors. Spread approx. 70-80 s/f per gallon.

*FLEXCO NO. 96 RUBBER & VINYL COVE BASE ADHESIVE:

Resin base, alcohol soluble adhesive for installation of Rubber Cove Base, spread approx. 288 l/f per gal. on 2-1/2" cove; approx. 180 l/f per gal. on 4" cove; approx. 120 l/f per gal. on 6" cove.

*FLEXCO NO. 86 TREAD ADHESIVE:

Resin base, alcohol soluble used for rubber and vinyl stair treads, risers and stringers. Spreadapprox. 125-150 s/f per gal.

FLEXCO NO. 36 EPOXY CAULKING COMPOUND:

Two component chemical set adhesive used for repairing worn stair under steps and 1/2" bead at nosing to assure 100% backing for nosing. 1/4" x 1/4" x 12" bead approx.

FLEXCO NO. 66 EPOXY CONDUCTIVE ADHESIVE:

Two component chemical set adhesive for installation of Conductive tile only. Spread-approx. 150-175 s/f per gal.

FLEXCO NO. 67 STATIC DISSIPATIVE EPOXY ADHESIVE:

Two component chemical set adhesive for installation of Static Dissipative tile only. Spread approx. 150-175 s/f per gal.

FLEXCO NO. 76 EPOXY ADHESIVE:

Two component chemical set adhesive used for installation of tile where possibility of surface moisture is present. Spread - approx. 150-175 s/f per gal.

*FLEXCO NO. 106 COVE BASE ADHESIVE:

Water soluble fortified polymer emulsion for installation of rubber and vinyl cove base. Spread approx. 300 l/f on 2-1/2" cove; 220 l/f on 4" cove; 140 l/f on 6" cove.

*FLEXCO NO. 16-V LATEX FLOOR ADHESIVE:

Recommended for the installation of vinyl tile on clean, permanently dry, suspended wood and concrete floors. Do not install over porous surfaces such as old tile. Spread - approx. 180-200 s/f per gal.

*FLEXCO NO. 16R LATEX FLOOR ADHESIVE:

Recommended for the installation of smooth surface tile and sheet rubber on clean, permanently dry, suspended wood and concrete floors. Spread - approx. 180 s/f per gal.

Note: Read label instructions carefully before using Flexco adhesives.

* environmentally safe product

INSTALLATION

Product installation manuals are available which outline specific techniques to make the process go smoothly, and assure a quality floor. Contact Flexco for more information. 1-800-633-3151, and ask for our 24 page Installation Manual.

FOR SAMPLES AND INFORMATION

When it comes to finding Flexco products, we make it simple to get what you want, when you need it. Our products are available throughout the US and overseas through a network of authorized wholesalers who distribute to flooring contractors and dealers. Wholesaler stocks and direct truckload shipments from the Flexco factory ensures prompt delivery.

We invite you to use our architectural and professional services which are available free of charge. Just call 1-800-633-3151 for speedy delivery of special samples or call your distributor direct for specification data and technical advice. Flexco distributors and factory representatives, located in major cities throughout the US and Canada are ready to assist you.

Additionally, we have a sampling system designed to be convenient to your special needs. A complete full-product handbook, album samplers of individual products, boxes of rubber and vinyl tiles in 3"x 3" sizes, as well as convenient chain sets are available to you from your distributor. Give us a call at our free 800 number to find out the details for ordering your sample materials.

Architects' Material Specifications

Appeal Vinyl Tile

All tile floors indicated in the finish schedule or listed in this specification as VINYL TILE FLOORING shall be FLEXCO APPEAL as manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be homogeneously constructed of quality materials and shall conform to Federal Specification SS-T-312B, Type III, dated 11/14/79 and shall contain no asbestos fiber. The tile shall be 1/8" gauge and _____ (12" x 12", or otherwise as required and available), and in color and style stated. NOTE: For specifications in areas where installation is to be heat welded state as follows: "The tile shall be formulated for Flexco Unitized Installation. Tiles shall be 1/8" gauge, 36" x 36" in size, and pre-grooved for Unitized Installation (heat welded)." Shall meet Class 1 NFPA 101 Life Safety Code, 1988. Recommended Flexco Adhesive must be used for the installation of this product.

Assurance Detectable Warning Tile (ADWT)

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be FLEXCO ASSURANCE DETECTABLE WARNING TILE, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be constructed homogeneously of first quality resilient rubber compound. The tile shall be 1/8" gauge and 12" x 12" size, and in color selected. Shall meet the requirements of the Americans With Disabilities Act for detectable warning surfaces, and Class 1 NFPA 101 Life Safety Code, 1988.

Assurance Plus[™] Rubber Tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be FLEXCO ASSURANCE PLUS™ RUBBER TILE, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be constructed homogeneously of first quality resilient rubber compound. The tile shall be 1/8" gauge and 12" x 12" size, and in color selected. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Assurance Plus™ Rubber Stair Treads

See Rubber Stair Treads for the Visually Impaired.

Conductive Vinyl Tile

All floors indicated in the finish schedule as conductive areas shall be FLEXCO CONDUCTIVE VINYL TILE, as manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be 1/8" gauge, size (12" x 12" or 36" x 36" as required and available), and in the color and style stated and shall contain no asbestos fiber. NOTE: For specifications in areas where installation is to be heat welded state as follows: "The tile shall be formulated for Flexco Unitized Installation. Tiles shall be 1/8" gauge 36" x 36" in size and pre-grooved for Unitization Installation (heat welded)." All CONDUCTIVE VINYL TILE shall be installed with the conductive adhesive furnished with the order by FLEXCO Company and in complete accordance with the manufacturer's installation instructions. When the installation has been satisfactorily completed and tested in accordance with manufacturer's instructions, FLEXCO Company will issue to the purchaser a guarantee that the conductivity of the tile will meet for a period of five years from the installation date, the requirements of NFPA-99 and UL779. The tile shall conform to Federal Specifications SS-T-312B, Type III, dated 11/14/79. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Contract Vinyl Tile

All the floors indicated in the finish schedule or listed in this specification as VINYL TILE FLOORING shall be FLEXCO CONTRACT VINYL, as manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tiles shall be homogeneously constructed of quality materials and shall conform to Federal Specification SS-T-312B, Type III, dated 11/14/79 and shall contain no asbestos fiber. The tile shall be 1/8" gauge and ______ size (12" x 12", or otherwise as available), and in color and style stated. NOTE: For specifications in areas where installation is to be heat welded state as follows: "The tile shall be formulated for Flexco Unitized Installation. Tiles shall be 1/8" gauge 36" x 36" in size, and pre-grooved for Unitized Installation (heat welded)." Shall meet Class 1 NFPA 101 Life Safety Code, 1988. Recommended Flexco Adhesive must be used for the installation of this product.

Flex-Tuft™

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be FLEXCO FLEX-TUFT™, as manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The product shall be homogeneously constructed of select reclaimed commercial tire components, vulcanized rubber backing and nylon scrim reinforcement. Tiles or rolls shall be 3/8" nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. The floor covering shall be _____ (12" x 12" squares, 12" x 6" rectangles or comprised of 12" x 30'-0" rolls, as required) and of blended color shades. Flexco Adhesive 201 must be used for installation of the product.

Granite Dimensions Vinyl Tile

All tile floors indicated in the finish schedule or listed in this specification as VINYL TILE FLOORING shall be FLEXCO GRANITE DIMENSIONS as manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be homogeneously constructed of quality materials and shall conform to Federal Specification SS-T-312B, Type III, dated 11/14/79 and shall contain no asbestos fiber. The tile shall be 1/8" gauge and ______ (12" x 12", or otherwise as required and available), and in color and style stated. NOTE: For specifications in areas where installation is to be head welded state as follows: "The tile shall be formulated for Flexco Unitized Installation. Tiles shall be 1/8" gauge 12" x 12" in size, and pre-grooved for Unitized Installation (heat welded)." Recommended Flexco Adhesive must be used for the installation of this product. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Kaleidoscope Vinyl Tile

All tile floors indicated in the finish schedule or listed in this specification as VINYL TILE FLOORING shall be FLEXCO KALEIDOSCOPE as manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be homogeneously constructed of quality materials and shall conform to Federal Specification SS-T-312B, Type III, dated 11/14/79 and shall contain no asbestos fiber. The tile shall be 1/8" gauge and ______ (12" x 12", or otherwise as required and available), and in color and style stated. NOTE: For specifications in areas where installation is to be heat welded state as follows: "The tile shall be formulated for Flexco Unitized Installation. Tiles shall be 1/8" gauge 12" x 12" in size, and pre-grooved for Unitized Installation (heat welded)." Recommended Flexco Adhesive must be used for installation of this product. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Radial® Rubber Tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be FLEXCO RADIAL® RUBBER TILE, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be constructed homogeneously of first quality resilient rubber compound and molded with a design profile of 1" diameter raised beveled discs. Raised disc design shall be high profile (.050"), or low profile (.025") and shall conform to Federal Specification SS-T-312B, Type II, dated 11/14/79. The tile shall be _____ gauge (1/8" or 3/16" for high profile, 1/8" for low profile) and 17-13/16" x 17-13/16" size, and in color selected. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Radial® Rubber Stair Treads

All stair treads indicated in the finish schedule or otherwise listed in this specification shall be FLEXCO RADIAL® RUBBER STAIR TREADS, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The treads shall be homogeneously constructed of first quality resilient rubber compound and molded with a design profile of 1" diameter raised beveled discs. Raised disc design shall be .050" profile. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to Federal Specifications RR-T-650B, Type A and ZZ-T-001237 dated 5/1/78 and shall contain no asbestos fiber. The Rubber Treads shall be FLEXCO RADIAL® STAIR TREADS and shall be 1/4" nominal thickness. They shall have square nosing and the nose shall have a depth of 1-1/2". Treads shall have a depth of (12" standard), and

a length of (36", 42", 48", 54", 60", 72", 84", 96", & 108"). The color shall be _____ (specify by number). The nose of the treads shall be internally reinforced with metal. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Radial® II Rubber Tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be FLEXCO RADIAL® II RUBBER TILE, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be constructed homogeneously of first quality resilient rubber compound and molded with a design profile of 1-1/4" diameter raised beveled discs. Raised disc design shall be .035" profile and shall conform to Federal Specification SS-T-312B, Type II, dated 11/14/79 and shall contain no asbestos fiber. The tile shall be 1/8" gauge and 18" x 18" size, and in color selected. Shall meet Class 1 NFPA 101 Life Safety Code, 1988. Flexco No. 76 Epoxy Adhesive must be used for the installation of this product.

Radial® II Rubber Stair Treads

All stair treads indicated in the finish schedule or otherwise listed in this specification shall be FLEXCO RADIAL® II RUBBER STAIR TREADS, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The treads shall be homogeneously constructed of first quality resilient rubber compound and molded with a design profile of 1-1/4" diameter raised beveled discs. Raised disc design shall be .035" profile. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to Federal Specifications RR-T-650B, Type A, dated 5/1/78 and shall contain no asbestos fiber. The rubber treads shall be FLEXCO RADIAL® II STAIR TREADS and shall be 1/4" nominal thickness. They shall have square nosing and the nose shall have a depth of 1-1/2". Treads shall have a depth of _____ (36", 42", 48", 54", 60", 72", 84", 96", & 108"). The color shall be _____ (specify by number). The nose of the treads shall be internally reinforced with metal. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Rubber Stair Treads

All stair treads indicated in the finish schedule or otherwise listed in this specification shall be RUBBER STAIR TREADS, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The treads shall be homogeneously constructed of first quality raw materials and the color and marbleization shall extend throughout the thickness of the tread. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to Federal Specifications RR-T-650B, Type A and ZZ-T-001237 dated 2/18/72 and shall contain no asbestos fiber. The Rubber Treads shall be FLEXCO Type No. , and shall be nominal thickness (1/4", 1/8", 3/16"). They shall have nosing (round or square) and the nose shall have a depth of (12" standard), and a length of (1-1/2" or 1-7/8"). Treads shall have a depth of 36", 42", 48", 54", 60", 72", 84", 96", & 108"). The color shall be number). NOTE: For all 1/4" Flexco Rubber Stair Treads, the following shall be added to the specifications: "The nose of the treads shall be internally reinforced with metal." Shall meet Class 1 NFPA 101 Life Safety Code, 1988. Recommended Flexco Adhesive must be used for the installation of the product.

Smooth Rubber Tile

All tile floors shown in the finish schedule or listed in this specification as SMOOTH RUBBER TILE FLOORING shall be FLEXCO SMOOTH RUBBER TILE as furnished by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be constructed homogeneously of first quality materials and shall comply fully with the requirements of Federal Specification SS-T-312B, Type II, dated 11/14/79 and shall withstand 30,000 volts without any indicated damage and shall contain no asbestos fiber. The tile shall be _____ gauge (1/8" or 3/16" as specified), and size (12" x 12" or otherwise required and available), and in the style and pattern selected. Shall meet Class 1 NFPA 101 Life Safety Code, 1988. Recommended Flexco Adhesives must be used for the installation of this product.

Square2 Rubber Tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be FLEXCO SQUARE² RUBBER TILE,

manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be constructed homogeneously of first quality resilient rubber compound and molded with a design profile of 1-1/4" raised beveled squares. Raised square design shall be .035" profile and shall conform to Federal Specification SS-T-312B, Type II, dated 11/14/79. Shall meet Class 1 NFPA 101 Life Safety Code, 1988. The tile shall be 1/8" gauge and 18" x 18" size, and in color selected. NOTE: For specifications in areas which require Class 1 Fire Rating add the following: "The tile shall meet NFPA 253<1.08 watts cm³." Flexco No. 76 Epoxy Adhesive must be used for the installation of this product.

Square2 Rubber Stair Treads

All stair treads indicated in the finish schedule or otherwise listed in this specification shall be FLEXCO SQUARE² RUBBER STAIR TREADS, manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The treads shall be homogeneously constructed of first quality resilient rubber compound and molded with a design profile of 1-1/4" raised beyeled squares. Raised square design shall be .035" profile. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to Federal Specifications RR-T-650B, Type A, and ZZ-T-001237 dated 5/1/78 and shall contain no asbestos fiber. The Rubber Treads shall be FLEXCO SQUARE² STAIR TREADS and shall be 1/4" nominal thickness. They shall have square nosing and the nose shall have a depth of (12" standard), and a length of (36", 42", 48", 54", 60", 72", 84", 96", & 108"). The color shall be (specify by number). The nose of the treads shall be internally reinforced with metal. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Sheet Rubber

All floors shown in the finish schedule or listed herein as RUBBER-SHEET FLOORING shall be FLEXCO SHEET RUBBER as furnished by FLEXCO Company, Tuscumbia, Alabama 35674. The flooring shall be constructed homogeneously of first quality materials and shall comply fully with the requirements of Federal Specification SS-T-312B, Type II, dated 11/14/79 and can be formulated to withstand 30,000 volts without any indicated damage and shall contain no asbestos fiber. The flooring shall be _____ gauge (1/8", 3/32" or 3/16"), and _____ size (36" x 36" trimmed, 36-3/4" x 36-3/4" untrimmed), in the style and pattern stated. Shall meet Class 1 NFPA 101 Life Safety Code, 1988. Recommended Flexco Adhesives must be used for the installation of this product.

Static Dissipative Vinyl Tile

All floors indicated in the finish schedule as hazardous areas shall be FLEXCO STATIC DISSIPATIVE VINYL TILE as manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The tile shall be 1/8" gauge, _____ size (12" x 12" or x 36" as required and available), and in the color and style stated and shall contain no asbestos fiber. NOTE: For specifications in areas where installation is to be heat welded state as follows: "The tile shall be formulated for Flexco Unitized Installation. Tiles shall be 1/8" gauge, 36" x 36" in size and pre-grooved for Unitized Installation (heat welded)." All STATIC DISSIPATIVE VINYL TILE shall be installed with the conductive adhesive furnished with the order by FLEXCO Company and in complete accordance with the manufacturer's installation instructions. Shall meet Class 1 NFPA 101 Life Safety Code, 1988.

Vinyl Cove Base

Flooring accessories shown in the finish schedule or listed herein as VINYL COVE BASE or WALL BASE shall be FLEXCO VINYL COVE BASE, furnished by FLEXCO Company, Tuscumbia, Alabama 35674. It shall be constructed of first quality materials and shall be smooth and free from any imperfections which will detract from its appearance. The base shall conform fully to the requirements of Federal Specification SS-W-40A, Type II and shall contain no

asbestos fiber. All Cove Base shall be (2-1/2", 4" or 6") in height and in lengths of 48". The Cove Base shall be of the type (set-on or flat), .080" & 1/8" gauge, and in the color
stated. Recommended Flexco Adhesives must be used for the installation of this product. Not
recommended over vinyl wall covering or epoxy paint.
Vinyl Stair Treads
All stair treads indicated in the specifications as VINYL STAIR TREADS shall be FLEXCO
VINYL STAIR TREADS as manufactured by FLEXCO Company, Tuscumbia, Alabama, 35674.
The treads shall be homogeneously constructed of first quality raw materials and the color shall extend through the thickness of the tread. All treads shall be free from objectionable odors,
blisters, cracks and other imperfections which will affect the serviceability of the treads. The stair treads shall conform fully to Federal Specification RR-T-650B, Type B, dated 5/1/78 and shall
contain no asbestos fiber. All Vinyl Stair Treads furnished under this specification shall have a (sq. nose, 1-1/2" deep from the surface of the tread, or a round nose, 1-1/4" deep from the
surface of the tread), a depth of (12" standard) and a length of (36", 42", 48", 54",
60", 72", or 96"). The treads shall be nominal thickness (1/4" or 5/32"). The surface
design shall be a series of ribs running the length of the tread. The color shall be as stated. Shall
meet Class 1 NFPA 101 Life Safety Code, 1988.
Wallflowers Molded Rubber Cove Base
Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall
be FLEXCO WALLFLOWERS MOLDED RUBBER COVE BASE as manufactured by
FLEXCO Company, Tuscumbia, Alabama 35674. It shall be constructed of first quality materials
properly vulcanized, and shall be smooth and free from imperfections which detract from its
appearance. The base shall conform fully to the requirements of Federal Specifications SS-W-
40A, Type I. All Cove Base shall be of the type (set-on or flat type); with the height of
(48" lengths or 120' rolls available in 2-1/2" and 4" only), and in the color stated, and of
1/8" thickness. Recommended Flexco Adhesives must be used for the installation of this product.
Not recommended over vinyl wall covering or epoxy paint.
Rubber Stair Treads For the Visually Impaired
All stair treads indicated in the finish schedule or otherwise listed in this specification shall be FLEXCO TYPE NO (150, 250, 475, 575, 675 or 900) RUBBER STAIR TREADS,
manufactured by FLEXCO Company, Tuscumbia, Alabama 35674. The treads shall be
manufactured of first quality raw material and the tread shall be two color. The tread shall be
contrasting in color and smooth texture. The contrasting textured strip shall be 3/4" from the nose
and shall be 4-1/2" wide. All treads shall be free from objectionable odors, blisters, cracks and
other imperfections which will detract from the serviceability and appearance of the treads. Stair
treads shall conform to Federal Specifications RR-T-650B, Type A, and ZZ-T-001237 dated
5/1/78 and shall contain no asbestos fiber. The Rubber Treads shall be FLEXCO TYPE NO.
(150, 250, 475, 575, 675 or 900) STAIR TREADS and shall be 1/4" thick at nose, tapering
to 1/8". They shall have (square, round) nosing and the nose shall have a depth of 1-1/2" wide. Treads shall have a depth of (12" standard), and a length of (36", 42", 48",
54", 60", 72", 84", 96", & 108"). The color shall be (specify by number). The nose of the
treads shall be internally reinforced with metal. Shall meet Class 1 NFPA 101 Life Safety Code,
1988. This special tread meets California state standard code Title 24, Section 2-3306 (R) for the
visually impaired.
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