

SMOOTH RUBBER TREADS

A. A hallmark of Flexco's 1/4" gauge treads is an extra-thick, metal reinforced nose for greater strength and wear life.

B. HEAVY DUTY SMOOTH TREAD
TYPE NO. 300 AND 200

STANDARD SMOOTH TREAD
TYPE NO. 100

C. HEAVY DUTY SAFETY RIB TREAD
TYPE NO. 310 AND 210

STANDARD SAFETY RIB TREAD
TYPE NO. 110

TEXTURED RUBBER TREADS

D. HEAVY DUTY SQUARE² TREAD
TYPE NO. 800

E. HEAVY DUTY AND MEDIUM DUTY DIAMOND TREAD
TYPE NO. 400 AND 450

F. ASSURANCE PLUS[™] RUBBER TREAD
TYPE NO. 900

G. HEAVY DUTY RADIAL[®] TREAD
TYPE NO. 700

H. TYPE DS DIAMOND

RUBBER STAIR TREADS AND LANDING TILE

Smooth Rubber Treads

Made of high-grade rubber compound, Flexco stair treads are compression-molded to a dense, homogeneous construction. The color line is updated continually, and at present includes thirty-five colorations for virtually any installation.

Flexco Rubber Stair Treads, Risers, Stringers and Landing Tiles are of the same quality materials that comprise rubber tile and sheet rubber flooring. Available in coordinating colors and matching tiles, they allow a complete, integrated design. Made of a high-grade rubber compound, Flexco stair treads are compression-molded to a dense, homogeneous construction. The color line is updated continually, and at present includes thirty-five colorations for virtually any installation.

Textured Rubber Treads

Flexco textured treads have any of five raised designs on the first 5" for traction, with the

remainder smooth for easy maintenance. For extra traction, use treads with specially implanted carborundum strips. Flexco tread color selections may be made from tile products in each line.

FEATURES AND BENEFITS

- * High-grade rubber compound
- * Compression-molded to a dense, homogeneous construction
- * Color and pattern extend completely through the thickness
- * 1/4" treads have an exclusive metal reinforcement with an extra thickness at the nose for greater strength and longer wear life
- * Contains no asbestos fibers
- * Carborundum strips for slip-resistance and safety
- * Matching rubber flooring (see other Flexco product screens)

NOTE: 1.) For very wide stairs, Flexco manufactures treads of continuous lengths up to 9 ft. Extra long treads are available in types 400, 450, 500, 700, 800 and 900. 2.) Treads are cut no less than standard length, but are not exact length, and may vary as much as 3/4".

Flexco adhesives must be used with this product.

RISERS, STRINGERS AND LANDING TILES

Flexco rubber stair treads, risers, stringers and landing tiles are made in coordinating colors and can be installed with matching floor tiles (including Smooth Rubber Tile, Radial[®], Radial[®]II, Square² and Assurance Plus[™]).

Any of Flexco's rubber tiles may be used as landing tiles. In addition, Diamond pattern landing tiles are available in marbled colors to match the stair treads.

RUBBER STAIR TREADS

1. PRODUCT NAME

FLEXCO Rubber Stair Treads

2. MANUFACTURER

FLEXCO Company
P.O. Box 553
Tuscumbia, AL 35674

Phone: (205) 383-7474
(800) 633-3151 (US)
(800) 223-5930 (AL)
FAX #: (800) 346-9075 or (205) 381-0322

3. PRODUCT DESCRIPTION

Basic Use: FLEXCO Rubber Stair Treads are available in a variety of sizes and styles to meet varying job requirements. Made of high grade rubber compound, compression molded to a dense

homogenous construction. Color and pattern extend completely through the thickness of the tread for smooth and molded texture treads. Available in 1/4" gauge with distinctive diamond, Radial, Radial II or Square II design on the leading 5 inches of tread for foot safety with the balance of tread smooth for ease of maintenance. Smooth treads can be supplied in 1/4 inch or 1/8 inch with one wide or two narrow carborundum strips for added safety. Assurance Plus rubber stair treads have a textured insert of a second color rubber laminated into a specially designed channel for added safety. The second color gives visual warning that there is a staircase. All 1/4 inch treads have an exclusive metal reinforcement with extra thickness at the nose to provide greater strength and longer life. Matching landing tile is available for all rubber tread styles. For style and colors, see below.

Limitations: FLEXCO Radial Stair Treads should not be used in commercial kitchens or other areas exposed to animal fats, vegetable oils, or grease. Exterior use is not recommended.

Style: 900

Description: Assurance Plus Rubber Tread*

Length: See Note A

Gauge: 1/4"

Color: See Note G

Style: 800

Description: HD Square II

Length: See Note A

Gauge: 1/4"

Color: See Note C

Style: 700

Description: HD Radial II

Length: See Note A

Gauge: 1/4"

Color: See Note D

Style: 500

Description: HD Radial

Length: See Note A

Gauge: 1/4"

Color: See Note E

Style: 450

Description: MD Diamond

Length: See Note A

Gauge: 3/16"

Color: See Note F

Style: 400

Description: HD Diamond

Length: See Note A

Gauge: 1/4"

Color: See Note F

Style: 310

Description: HD Safety Rib with 1-7/8" Nose

Length: See Note C

Gauge: 1/4"

Color: See Note F

Style: 300

Description: HD Smooth with 1-7/8" Nose

Length: See Note C

Gauge: 1/4"

Color: See Note F

Style: 250

Description: HD Safety Strip*

Length: See Note C

Gauge: 1/4"

Color: See Note F

Style: 210

Description: HD Safety Rib

Length: See Note C

Gauge: 1/4"

Color: See Note F

Style: 200

Description: HD Smooth

Length: See Note C

Gauge: 1/4"

Color: See Note F

Style: 150

Description: Std. Duty Safety Strip*

Length: See Note C

Gauge: 1/8"

Color: See Note F

Style: 110

Description: Std. Duty Safety Rib

Length: See Note C

Gauge: 1/8"

Color: See Note F

Style: 100

Description: Std. Duty Smooth

Length: See Note C

Gauge: 1/8"

Color: See Note F

*Meets California State Standard Code Title 24, section 2-3306-(R) for the visually impaired.

Note A: Tread lengths 36", 42", 48", 54", 60", 72", 84", 96" and 108".

Note B: Tread lengths 36", 42", 48", 54", 60" and 72".

Note C: Tread colors available to match FLEXCO Radial II Rubber Tile colors.

Note D: Tread colors available to match FLEXCO Radial Rubber Tile colors.

Note E: Tread colors available to match FLEXCO Rubber Tile colors.

Note F: Tread colors available to match FLEXCO Rubber Tile colors #3, 9, 19, 20, 21, 23, 24, 25, 27, 29 and 32.

Note G: DuoTone tread colors available to match FLEXCO Assurance Plus Rubber Tile colors.

Fire Rating: Standard formulation Class II fire rated. Class A formulation Class I fire rated.

4. TECHNICAL DATA

Flame Spread: Class I per ASTM-E-84-76. Class II per ASTM-E-86.

Smoke Density: ASTM-E-84-77A 75 or less.

Federal Specification: RR-T-650B, Type A.

5. INSTALLATION

Special Instructions for Series 110, 210, 310, 250, 150:

1. Do not flex or bend treads with carborundum strips.
2. Fit tread snug. Do not force treads in place.
3. Cut carborundum strips at least 1/8" from edge of treads.

Procedure:

1. Understeps must be smooth, clean and dry interior steps (concrete or wood).
2. Use FLEXCO #76 epoxy adhesive over steel steps. Make a test first to assure good results.
3. Do not install over painted understeps.
4. Select the proper tread for type of traffic involved. FLEXCO'S 1/4" molded rubber treads should be used whenever possible.
5. Repair worn steps with a good latex underlayment and/or FLEXCO'S #36 epoxy caulking compound.
6. Pre-cut and fit tread prior to spreading adhesive.
7. FLEXCO'S #36 epoxy caulking compound should be used at the nose of all treads. NOTE: More care is required on 1/8" gauge treads. All treads must not have air space under the nose.
8. Spread FLEXCO'S stair tread adhesive on the understrip and back of treads and allow adhesive to become tacky to touch prior to installing treads. Open time will vary with temperature and relative humidity and the first tread installed should be used as a test for best results. Roll with a hand roller.

Keep traffic off stairs until adhesive has hardened. If the treads slip forward causing an air space under the nose, breakage may occur at a later date. For additional installation information, please refer to the PRODUCT INSTALLATION MANUAL.

6. AVAILABILITY AND COST

Availability: FLEXCO Rubber Stair Treads is available through FLEXCO distributors. Check with Sweet's Catalog, or contact FLEXCO for list of FLEXCO distributors.

Cost: The applied cost of FLEXCO Rubber Stair Treads will vary with job conditions, job size and quantities of material. Contact FLEXCO for further information.

7. WARRANTY

LIMITED WARRANTY: Robbins Tire and Rubber Company, Inc. hereinafter referred to as FLEXCO, manufactures and markets its floor products under the trade name FLEXCO. FLEXCO products are warranted for a period of one year from date of installation to be free of defects in material and workmanship if installed, maintained and used strictly in accordance with FLEXCO's written instructions available from your dealer or by writing FLEXCO, Attn: Manager, Product Services, P.O. Box 553, Tuscumbia, AL 35674. Notice of any defect must be made in writing to FLEXCO within 30 days after buyer learns of the defect. No merchandise is to be returned prior to FLEXCO's inspection and written approval. Buyer's exclusive remedy against FLEXCO and Dealer for claims arising hereunder for any and all losses and damages resulting from any cause shall be receipt of at FLEXCO's option, either replacement of the defective merchandise or a refund of the sale price of the defective merchandise. Buyer waives all other claims and remedies of any nature. THESE WARRANTIES ARE EXPRESSLY IN LIEU OF ANY OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. By retaining FLEXCO's merchandise for more than 5 days after receipt of such merchandise, buyer agrees that it accepts the terms of this limited warranty and that there are no warranties or rights beyond those contained herein.

Please contact FLEXCO for specific details on Conductive, Static Dissipative, and Flex-Tuft Tile warranties, 1-800-633-3151.

8. MAINTENANCE

Sweep or vacuum daily to remove dirt and mop with mild detergent or floor cleaner. Avoid using high alkaline cleaners. Rinse immediately after mopping with clean warm water.

DO NOT USE SWEEPING COMPOUNDS CONTAINING OILS.

Buff with a power buffer if a higher sheen is desired. Insufficient cleaning will reduce the wear life of your floor covering, and excessive cleaning is an unnecessary expense. We suggest the first month should be used as a test period to assess the best procedure for your continued maintenance program. If installed in a hospital, please test your germicidal to assure it will not stain. Call FLEXCO if stains are excessive.

9. TECHNICAL SERVICES

Further technical information may be obtained from Flexco. Call (800) 633-3151 or (205) 383-7474.

10. FILING SYSTEMS

FLEXCO Specifications are available in the Sweet's Catalog, in SPEC-DATA® II format and on 5-1/4" floppy disk for many computer systems and word processors.