

## VINYL STAIR TREADS

Flexco Vinyl Stair Treads, Risers, Stringers and Landing Tiles are of the same consistent, quality material that comprise our vinyl tiles. Available in coordinating colors and matching tiles, they provide a complete, integrated design.

- \* Tough, long-wearing solid vinyl
- \* Specially designed safety-rib-surface
- \* High resin content
- \* Low maintenance
- \* Resistant to soil and stains
- \* Available in Commercial Weight for heavy traffic conditions and Standard Weight for light commercial and residential applications
- \* Round and square nose

These stair treads conform to Federal Specification RR-T-650B, Type B, dated 5/1/78 and do not contain asbestos fiber.

Color selections must be made from actual samples. Flexco's adhesives must be used with this product. Treads are cut no less than standard length, but are not exact length and may vary as much as 3/4" (1.91 cm).

### COLOR SELECTION

480 Blue Shadow  
760 Vermont Marble  
800 Gray  
205 Tan  
311 Terra Cotta  
860 Ingot Grey  
100 Black  
200 Brown  
170 Beige  
850 Dark Grey

### 1. INSTALLATION

#### ***Special Instructions for Series 110, 210, 310, 250, 150:***

- 1) Do not flex or bend treads with carborundum strips.
- 2) Fit tread snug. Do not force treads in place.
- 3) Cut carborundum strips at least 1/8" from edge of treads.

#### ***Procedure:***

- 1) Understeps must be smooth, clean and dry interior steps (concrete or wood).
- 2) Use FLEXCO #76 epoxy adhesive over steel steps. Make a test first to assure good results.
- 3) Do not install over painted understeps.
- 4) Select the proper tread for type of traffic involved. FLEXCO'S 1/4" molded vinyl treads should be used whenever possible.
- 5) Repair worn steps with a good latex underlayment and/or FLEXCO'S #36 epoxy caulking compound.

- 6) Pre-Cut and fit tread prior to spreading adhesive.
  - 7) FLEXCO'S #36 epoxy caulking compound should be used at the nose of all treads. NOTE: More care is required on 1/8" gauge treads. All treads must not have air space under the nose.
  - 8) Spread FLEXCO'S stair tread adhesive on the understrip and back of treads and allow adhesive to become tacky to touch prior to installing treads. Open time will vary with temperature and relative humidity and the first tread installed should be used as a test for best results. Roll with a hand roller.
- Keep traffic off stairs until adhesive has hardened. If the treads slip forward causing an air space under the nose, breakage may occur at a later date. For additional installation information, please refer to the PRODUCT INSTALLATION MANUAL.

## **2. AVAILABILITY AND COST**

**Availability:** FLEXCO Vinyl Stair Treads are available through FLEXCO distributors. Check with Sweet's Catalog 09650/FLE or contact FLEXCO for a list of FLEXCO distributors.

**Cost:** The applied cost of FLEXCO Vinyl Stair Treads will vary with job conditions, job size and quantities of material. Contact FLEXCO for further information.

## **3. WARRANTY**

**LIMITED WARRANTY:** Robbins Tire and Rubber Company, Inc. hereinafter referred to as FLEXCO, manufactures and markets its floor products under the trade name FLEXCO. FLEXCO products are warranted for a period of one year from date of installation to be free of defects in material and workmanship if installed, maintained and used strictly in accordance with FLEXCO's written instructions available from your dealer or by writing FLEXCO, Attn: Manager, Product Services, P.O. Box 553, Tuscumbia, AL 35674. Notice of any defect must be made in writing to FLEXCO within 30 days after buyer learns of the defect. No merchandise is to be returned prior to FLEXCO's inspection and written approval. Buyer's exclusive remedy against FLEXCO and Dealer for claims arising hereunder for any and all losses and damages resulting from any cause shall be receipt of at FLEXCO's option, either replacement of the defective merchandise or a refund of the sale price of the defective merchandise. Buyer waives all other claims and remedies of any nature. THESE WARRANTIES ARE EXPRESSLY IN LIEU OF ANY OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. By retaining FLEXCO's merchandise for more than 5 days after receipt of such merchandise, buyer agrees that it accepts the terms of this limited warranty and that there are no warranties or rights beyond those contained herein.

Please contact FLEXCO for specific details on Conductive, Static Dissipative, and Flex-Tuft Tile warranties, 1-800-633-3151.

## **4. MAINTENANCE**

Sweep or vacuum daily to remove dirt and mop with mild detergent or floor cleaner. Avoid using high alkaline cleaners. Rinse immediately after mopping with clean warm water.

**DO NOT USE SWEEPING COMPOUNDS CONTAINING OILS.**

Buff with a power buffer if a higher sheen is desired. Insufficient cleaning will reduce the wear life of the floor covering, and excessive cleaning is an unnecessary expense. We suggest the first month should be used as a test period to assess the best procedure for your continued maintenance program. If installed in a hospital, please test the germicidal to assure it will not stain. Call FLEXCO if stains are excessive.

## **5. TECHNICAL SERVICES**

Further technical information may be obtained from FLEXCO. Call (800) 633-3151 or (205) 383-7474.

## **6. FILING SYSTEMS**

FLEXCO specifications are available in the Sweet's Catalog, SPEC-DATA® II and on 5-1/4" floppy disk for many computer systems and word processors.