

<b>Mipolam® PVC Flooring</b>								
	<b>Physical Characteristics</b>			<b>Recommended Subfloors/Adhesives</b>				
	Size	Gauge	Indentation resistance in pounds per sq. in.	Consult Azrock Information Manual <sup>¶</sup> for complete and detailed information				
				Concrete, suspended	Concrete, on grade §	Concrete, below grade §	APA Plywood suspended	APA Sturd-i-floor <sup>³</sup>
<b>Mipolam® Homogeneous PVC Flooring</b>								
<b>200</b>	49" wide	.080"	450	Azrock LVT and PVC	Azrock Polyurethane	Azrock Polyurethane	Azrock LVT and PVC	Azrock LVT and PVC
<b>400</b>	49" wide	.080"	450	Flooring Adhesive, Azrock	Adhesive, Azrock LVT and PVC	Adhesive	Flooring Adhesive, Azrock	Flooring Adhesive, Azrock
<b>500 (Anti-Static)</b>	49" wide	.080"	450	Polyurethane Adhesive	Flooring Adhesive		Polyurethane Adhesive	Polyurethane Adhesive
<b>Mipolam® Semi-Conductive/Conductive PVC Flooring</b>								
<b>410 ‡</b>	24-1/8" x 24-1/8"	.080"	450					
<b>620</b>	60" x 24" - tile	.080"	450	Azrock recommended conductive adhesive	Azrock recommended conductive adhesive	Azrock recommended conductive adhesive	Azrock recommended conductive adhesive	Azrock recommended conductive adhesive

<sup>³</sup> APA Sturd-i-floor constructed per APA Design/Construction Guide, Residential and Commercial, Form E30L revised.

§ Moisture test recommended

¶ All Azrock products should be maintained according to the recommended procedures outlined in the current Domco Installation & Maintenance Manual.

‡ Also available in 49" x 49' rolls

Mipolam® U.S. & Canadian Government Specifications	Mipolam® Typical Properties and Qualifications					
	Mipolam 200	Mipolam 400	Mipolam 410	Mipolam 500	Mipolam 620	
L-F-475 A(3), Type II, Grade A; Steiner Tunnel Test (ASTM E-84) (NFPA-255), with a flame spread rating of less than 75, ASTM E-648 (NFPA-253), and the requirements of F1303, Type II, Grade 1, Class B. For additional Mipolam Homogeneous PVC Flooring technical information call Azrock for technical assistance.	Construction	Non-layered homogeneous PVC-----				
	Nominal Thickness	0.080" (2 mm)	0.080" (2 mm)	0.080" (2 mm)	0.080" (2 mm)	0.080" (2 mm)
	Width/Length	49"/49' (1.25/15 m) rolls‡	49"/49' (1.25/15 m) rolls‡	49"/49' (1.25/15 m) rolls‡	49"/49' (1.25/15 m) rolls‡	60" x 25" tiles (150/63 cm)
	Pattern	Directional pattern, marbled throughout thickness	Multicolor pattern, distributed throughout thickness	Multicolor pattern, distributed throughout thickness	Non-directional design, polychrome in appearance, distributed throughout thickness	Non-directional design, through-mottled color, distributed throughout thickness
	Weight	3,300 g/m <sup>2</sup>	3,000 g/m <sup>2</sup>	3,000 g/m <sup>2</sup>	2,00 g/m <sup>2</sup>	3,000 g/m <sup>2</sup>
	Electrical Resistance	> 10* Ohms	> 10* Ohms	Ca. 10*** Ohms	Ca. 10**** Ohms	2.5 x 10*-10‡ Ohms
	Sound Absorption, GI	Ca. 4 cB	Ca. 4 dB	Ca. 4 dB	Ca. 4 dB	Ca. 4 dB
	Thermal Resistance	0.01 m <sup>2</sup> k/W	0.01 m <sup>2</sup> k/W	0.01 m <sup>2</sup> k/W	0.01 m <sup>2</sup> k/W	0.01 m <sup>2</sup> k/W
	Chemical Resistance	Resistant to most common acids, alkalis, salts, oils and fats-----				
	Taber Abrasion Test	</= 3 mil	</= 2 mil	</= 3 mil	</= 1.5 mil	</= 1.5 mil
	Recommended Load	1,100 psi	1,100 psi	1,100 psi	1,100 psi	1,100 psi
	Flame Spread Rating (ASTM E-84)	75 or less	75 or less	75 or less	75 or less	75 or less
	Smoke Test (ASTM E-662)	> 450	>450	>450	To Be Determined	To Be Determined
	Radiant Panel	NFPA-253 ASTM E-648: > 1.0 W/cm <sup>2</sup> NBS-IR-75-950	NFPA-253 ASTM E-648: > 1.0 W/cm <sup>2</sup> NBS-IR-75-950	NFPA-253 ASTM E-648: > 1.0 W/cm <sup>2</sup> NBS-IR-75-950	NFPA-253 ASTM E-648: > 1.0 W/cm <sup>2</sup> NBS-IR-75-950	NFPA-253 ASTM E-648: > 1.0 W/cm <sup>2</sup> NBS-IR-75-950
	Federal Requirement:	Meets or exceeds Federal Requirement L-F-475A and SS-T-312B <sup>1</sup> -----				

‡ Rolls are stocked. Tiles are available by special order.

\* To the power of 4

\*\*\* To the power of 7

\*\*\*\* To the power of 9

<sup>1</sup> SS-T-312B for performance criteria.

Mipolam® Chemicals, Reagents, and Stains				Mipolam® Chemical Resistance			Mipolam® Light Reflectance Va	
220 Series 400 Series				Chemical	One Hour	Two Hours	% 0-9	10-14
Mipolam Homogeneous PVC Flooring	200 Series	410 Series	500 Series					
Acetone	2	2	4	<b>ACIDS:</b>			5034	
Alcoholic Iodine Solution	4	4	4	Conc. Sulfuric acid	Slight browning	Strong browning		
Alcoholic Disinfectant	1	1	1	10% Sulfuric acid	No change	No change		
Formic Acid	1	1	1	Hydrochloric acid	No change	No change		
Formic Acid 10%	1	1	1	10% Hydrochloric acid	No change	No change		
Ammonia	1	1	1	Nitric acid	No change	No change		
Ammonium Chloride	1	1	1	Hydrofluoric acid	No change	No change		
Gasoline	1	1	1	10% Lactic acid	No change	No change		
Iron-III-Chloride 20%	4	4	2	<b>BASES:</b>				
Acetic Acid	3	2	2	Conc. Sodium Hydroxide	No change	No change		
Acetic Acid 5%	2	2	1	10% Sodium Hydroxide	No change	No change		
Ethyl Acetate	2	2	1	Conc. Ammonium Hydroxide	No change	No change		
Ethanol	1	1	1	10% Ammonium Hydroxide	No change	No change		
Formaldehyde	2	2	2	<b>DYE-STUFFS:</b>				
Formaldehydic Disinfectant	1	1	1	Eosine	No change	Yellowish-orange stains <sup>1</sup>		
Glycerin	1	1	1	Fuchsine	Slight pinkish stains	Very strong blue stains <sup>1</sup>		
Benzaldehyde	4	4	4	Methylene blue	Slight blue stains	Very strong blue stains <sup>1</sup>		
Boric Acid	1	1	1	Betadine	No change	Yellowish-orange stains <sup>1</sup>		
Butylacetate	1	1	2					
Chromic Acid 40%	4	4	4					
Chromic Acid/Sulphuric Acid/Water	4	4	4					
Citric Acid 10%	1	1	1					
Diethylphthalate	1	1	1					
Urea	1	1	1					
Fuel Oil	1	1	1					
Isopropanol	1	1	1					
Isopropanolic Disinfectant	2	2	2					
Potassium Chloride	1	1	1					
Potassium Dichromate	2	1	1					
Potassium Hydroxide Sol. 10%	1	1	1					
Potassium Permanganate	4	4	4					
Ballpen Paste	4	4	4					
Cooper-II-Sulphate	1	1	1					
Methylene Chloride	4	4	4					
Lactic Acid 5%	1	1	1					
Sodium Chloride	1	1	1					
Sodium Hydroxide Sol.	1	1	1					
Oxalic Acid	1	1	1					
Phenol	3	3	3					

\*Results recorded after removing and cleaning the chemicals spilled on flooring.

<sup>1</sup>Stain removed after thorough stripping and rebuffering.

Phenolic Disinfectant	1	1	2
Phosphorus Pentoxide	1	1	1
Sagrotan	1	1	1
Nitric Acid	2	2	2
Nitric Acid 10%	2	1	1
Hydrochloric Acid	2	1	2
Hydrochloric Acid 10%	1	1	1
Sulphuric Acid	3	2	2
Sulphuric Acid 3%	1	1	1
Sulfurous Acid	3	2	1
Silver Nitrate	3	3	1
Turpentine Oil	1	1	1
Ink (Blue)	4	4	3
Toluene	3	2	2
Transformer Oil	2	2	2
Grape Juice (Dark)	1	1	1
Hydrogen Peroxide	2	2	1
Zinc Chloride	1	1	1

1=Resistant (unchanged surface)

2=Resistant (limited resistance if repeatedly in contact with larger quantities)

3=Resistant to a certain extent (changes remain but are acceptable with most colors)

4= Not Resistant (changes spoil the appearance of the flooring surface in the long run)

Tested materials were left on flooring surfaces for 24 hours and wiped clean with water.

<b>lues</b>																
<b>15-19</b>	<b>20-24</b>	<b>25-29</b>	<b>30-34</b>	<b>35-39</b>	<b>40-44</b>	<b>45-49</b>	<b>50-54</b>	<b>55-59</b>	<b>60-64</b>	<b>65-69</b>	<b>70-74</b>	<b>75-79</b>	<b>80-84</b>	<b>85-89</b>	<b>90-94</b>	<b>95-100</b>
5032	4011 4013 5020 5022	2010 4023	5030	2017 2018 2020 2021 4003 4017 4019 4025 4103 4125 5008 5024 5026	2022 4007 4107	2001 2006 2009 5028	2008	4001 4027 4101 4127 5004 6203	2000 4000	1112 5101						