

# **HARTCO® PATTERN-PLUS®**

**For One-of-a-Kind Floors.**

## **Two-ply Pattern-Plus for on and above grade installations.**

Pattern-Plus offers unlimited custom designs to the design professional. From the simple to the elaborate, you can create a look unique to your tastes.

## **For Residential and Commercial Use**

Because it is acrylic impregnated, Pattern-Plus is suited to high-traffic areas such as shops, malls, offices, hotel/motel lobbies and elevators. In residences, it is ideal for foyers, living rooms, dining rooms, bedrooms, hallways, family rooms and kitchens.

## **A Modular System**

Pattern-Plus units are 4-1/2" wide and 3/8" thick. There are four lengths – 9", 18", 27" and 36" – plus random lengths from which to choose. This modular system allows you to create hundreds of patterns.

## **Engineered to Endure**

The true one-of-a-kind looks of Pattern-Plus are combined with exceptional durability thanks to the exclusive HartWood™ Thru-Grain Process. Acrylic and stain are forced through the wear layer to result in a floor that is harder than hardwood. The color permeates through the wear layer so it does not require restaining. Pattern-Plus is tough enough to stand up to the rigors of high-traffic commercial applications and carries our 25-year Limited Wear Warranty.

## **Pledge of Quality Warranty**

- Lifetime Structure
- 25-Year Wear
- Pre-Installation

*For a copy of the complete warranty, call 1-423-569-8888.*

## **Glues down over most surfaces.**

Pattern-Plus is designed to be installed with adhesive over most subfloors, on or above grade. Precisely engineered tapered tongues and grooves fit together to provide a smoother surface even on slightly irregular subfloors.

## **Specifications**

Species to be 100% oak. All oak material to be kiln-dried, product moisture content to average 8.5% (plus or minus 2%). Pattern-Plus thickness to be 0.375" (plus or minus 0.004").

Each unit will be square within 0.011" (0.016" for random length), machine-sanded top and bottom surfaces, manufactured with a tapered tongue and groove system.

Units to be 4-1/2" wide by 9", 18", 27", 36" and random lengths with no overwood in excess of 0.010" (0.014" for random length). Each unit to have been impregnated with acrylic material to increase hardness and abrasion resistance. Top laminate to be an impregnated red oak wear layer a nominal 1/8" thick and the bottom laminate to be composed of 1/4" thick oak slats. Top surface to be sealed and buffed.

### **Maintenance**

For commercial installations, Hartco Easy Clean, Wipe Clean, Spray Shield and Spray Tone are recommended for spills, regular maintenance and color enriching. For residential installations, Pattern-Plus Shine, Easy Clean, Wipe Clean and Spray Tone are recommended.

### **Hartco® Flooring Company**

300 S. Main Street

Oneida, Tennessee 37841

(423) 569-8888 Fax: 569-9031