

poligon

A Division of

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GOX 28 M

The Oxford gazebo series has been a POLIGON mainstay for years. Larger models come in 24', 28', 36', and 44' sizes. Smaller sizes are described in the "Poligon GOX 16 M" Snapshot screen. Oxford gazebos include Diamond pattern rail and ornamentation package and metal cupola. Optional railing packages are available.

**** SPECIFICATIONS ****

*** POLIGON HEX 28 OXFORD GAZEBO ***

ALL STEEL

SUMMARY

Loading: 30 psf snow, 90 mph wind, seismic zone 4.

Diameter: 28' from outside of column to outside of column.

Outside eave diameter: 31'.

Height below the ornamentation: 7'-6".

Area encompassed by the columns: 509 square feet.

Area under roof: 624 square feet.

Roof pitch: 8:12.

Columns shall be 6" x 6" structural steel tubes.

FULL SPECIFICATIONS

PRE-MANUFACTURED SHELTER CONSTRUCTION

APPROVED MANUFACTURER

The use of a manufacturer's name and model or catalog number is only for the purpose of establishing the standard of quality, design details and general configuration desirable. Products of other manufacturers will be considered in accordance with the requirements in this and as follows.

All components for the shelter shall be manufactured or supplied by **Poligon/W. H. Porter, Inc.**, Holland, MI, (616) 399-1963. Contractor may submit other manufacturer for approval with following conditions.

The owner or his representative shall determine all approved equals. In order to be considered an approved equal, the following criteria must be met:

1. Manufacturer's literature: Submit complete manufacturer's literature and technical data. Literature must include address of manufacturer's physical facility and manufacturer's telephone number.

2. Certification: Submit, via transmittal, properly identified with project name, location and date, certification of manufacturer's compliance with the requirements specified herein signed and sealed by a Professional Engineer registered in the State of _____. Data must be specific to the project spelling out exactly what will be supplied and not of a general nature.
 3. Submit complete set of shop drawings signed and sealed by a Professional Engineer registered in the State of _____. Drawings must be specific to the project spelling out exactly what will be supplied and not of a general nature.
 4. Submit samples, certifications and specification sheets on the following items: Roof decking, beams, panels, welding, columns, fascia, interior finish and exterior siding.
 5. All equals must be approved (10) ten days before the bid date.
 6. All approved equals shall be notified with written statements of their approval. Manufacturers shall not bid this project without this written notification.
 7. Only primary manufacturers of shelters will be allowed to bid. The product shall be from a single source. Design firms which sub-contract different components from different sources will not be allowed to bid. The manufacturer shall have been making steel frame pre-manufactured shelters for a minimum of (5) five years and demonstrate quality by listing (3) three similar projects in the territory. The owner may review their projects to determine quality, design details and durability in service.
 8. Approved equals shall be attentive to design details of the entire structure. Design details in the method of clean appearance and hidden fasteners must be equal to that of **Poligon**.
- Fabrication using open "I" beams, open "CEES," or open channels shall not be accepted. Any open members must be covered or boxed-in for a tubular appearance. Tapered columns shall not be accepted.
- Approved equals using a ribbed or seamed metal roof shall have the ribs or seams running with the slope of the roof.
9. Field labor will be kept to a minimum by pre-manufactured parts. Any equivalents to **Poligon** shall list all materials that must be field cut, custom fit and field fabricated. Roof deck and/or panel work shall be detailed as to field work required. Field work required for erections shall not exceed that of a **Poligon** structure.
 10. Foundation and anchor bolt configurations shall be the same "foot print" as that of the specified **Poligon** structure. Surface mounting with a single hidden anchor bolt per column will be the only accepted method.
 11. Any equivalent structure manufacturer must submit information indicating they meet specified area under roof and area encompassed by columns.
 12. Shelter shall be "Made In America."
 13. The manufacture will be operated under a quality control program equivalent to Mil I.
 14. A Five-year warranty shall be provided by the bidder.

15. All components and details shall meet or exceed **Poligon** specifications as follows:

GENERAL

The structure shall be a **POLIGON GOX 28 M** manufactured by W. H. Porter, Inc. of Holland, Michigan. It shall be designed in strict accordance with the Uniform Building Code (current edition) using a minimum Snow Load of 30 psf, a minimum Wind Load based on a 100 mph wind speed, and a Seismic (earthquake) Load based on Zone 4. (Consult factory if heavier loads are required.)

The **POLIGON GOX 28 M** shall be designed as a Space Frame using three dimensional (3-D) structural analysis to determine member loads and forces. The structure shall be surface mounted over internal anchor bolts.

All structural framing (except the compression ring) of the **POLIGON GOX 28 M** shall be steel tubes or structural steel sections with cover plates to form a clean, neat appearance and no place for bird nesting. The compression ring shall be structural channel. Since all connections will bolt together, field welding shall not be required. Bolts shall be concealed within the tubing where possible.

All steel members of the **POLIGON GOX 28 M** shall be designed in strict accordance with the requirements of the "American Institute of Steel Construction" (AISC) Specifications and the "American Iron and Steel Institute" (AISI) Specifications for Cold Formed Members.

All structural field connections of the **POLIGON GOX 28 M** shall be designed and made with High Strength bolted connections using ASTM A325 structural bolts.

All shop welded connections of the **POLIGON GOX 28 M** shall be designed and made in strict accordance with the requirements of the "American Welding Society" (AWS) Specifications. Structural welds shall be made in compliance with the requirements of the "Prequalified" welded joints where applicable and "Special" welded joints developed by W. H. Porter, Inc. (tested and certified in accordance with AWS requirements). All "Special" welded joint procedures are the property of and for the exclusive use by W. H. Porter, Inc.

The steel frame of the **POLIGON GOX 28 M** shall be factory prime painted with a rust inhibitive modified alkyd primer according to Steel Structures Painting Council (SSPC-SP2) as outlined in AISC 6.5. The frame shall be finish painted in the field with a weather resistant paint, supplied and applied by the contractor.

SIZE

The structure shall be a 2 tiered hexagon. The diameter of the **POLIGON GOX 28 M** shall be 28' from outside of column to outside of column. The outside eave diameter shall be 31'. Height below the tension member shall be 7'-7 3/8". Height below the ornamentation shall be 7'-6". The area encompassed by the columns shall be 509 square feet. The area under roof shall be 624 square feet. There shall be no center column.

ROOF PITCH

The roof pitch shall be 8:12. Approximately 1/2 way up the roof the center portion shall be popped up 24" to break the roof line.

FRAME

CORNER COLUMNS shall be 6" x 6" structural steel tubes. There shall be 6 columns.

COMPRESSION RING shall be hexagon shaped with a dimension of 12" across the corners. It will connect tubular steel trusses at the center of the structure.

The TENSION MEMBERS shall be structural steel tubes. There shall be a lower and upper tension ring.

The TRUSS MEMBERS shall be structural steel tubes. There shall be lower and upper trusses.

PURLINS shall be structural steel tubes.

RAILINGS AND OVERHEAD ORNAMENTATION

The railing and ornamentation package of the **POLIGON GOX 28 M** shall be the STANDARD DIAMOND PATTERN. It shall consist of five handrails, six overhead ornamentation sections and six upper sections between the two tiers of the roof.

The lower hand rails shall be 36" high and span from column to column. The main horizontal rail shall be 3/8" x 2", the vertical pickets shall be 1/2" x 1/2" and be 6-3/8" on center. The diamond ornaments shall be formed from 3/16" x 3/4" bar stock bent to form 6-1/2" diameter squares measured from point to point. Diamonds shall be individually welded above the pickets. Each section shall be structurally fastened to the column.

The overhead ornamentation shall span from column to column under the tension member on all sides. The ornamentation is to be 7-1/4" high and have curved corner brackets at each column. It shall be fabricated in the same fashion as the lower rails. It shall be structurally fastened to the columns.

The upper ornamentation shall span from juncture column to juncture column in all openings between the two tiers of the roof. Assembly shall be similar to overhead ornamentation except there shall be no corner brackets.

All Poligon ornamental components shall be fabricated by certified welders. The components shall be fabricated from solid steel shapes minimum grade ASTM A36 structural steel. All ornamental components shall be individually formed from solid steel material. There shall be no overlapping, lattice effects, or through piercing designed into the components. All ornamental components shall be solidly and completely welded to one another. There shall be no tack welding. All assemblies and ornamental components shall be cleaned of slag and dress ground if required. All railing and ornamentation components shall be zinc plated after fabrication is complete.

ROOF SYSTEM

ROOF PANELS for the **POLIGON GOX 28 M** shall be 24 gauge painted galvanized roof decking with 1-1/4" high ribs 12" on center. They shall be precut into panels 3' wide by length from eave to ridge. Angles shall be precut. Ribs shall run with the pitch of the roof for proper drainage.

Panels and matching trim shall be pre-painted with a Kynar 500 paint system to a color selected from the standard color chart.

A complete TRIM PACKAGE shall be supplied. Unless otherwise specified, trim parts shall be

26 gauge painted galvanized steel.

Ridge trim shall be as follows: PANEL END CAPS shall be prebent to a "U" shape to fit over ridge end of roof panels. The inside of the "U" shall match the roof color. RIDGE CAPS shall be preformed metal strips with a single central bend to match the roof pitch. They shall be hemmed on the sides. A preformed metal ROOF CAP shall be supplied.

Eave trim shall be as follows:

"J" CHANNEL shall be shaped like a "J" with colored metal on the outside wrapped around 20 gauge galvanized core material. "J" channel shall be applied all along the eave to strengthen and straighten the eave.

EAVE SPLICE CHANNELS shall be provided to fit behind "J" channel butt joints to create strength at the joint and maintain a straight eave line.

SPECIAL "J" CHANNEL CORNER TRIM shall be provided which fits over the main "J" channel to simplify final detailing of corners.

SMALL STEEL HEXAGON CUPOLA

The shelter shall be capped with a CUPOLA. The cupola shall be all steel. It shall be hexagonal in shape, 30-1/2" in diameter with (6) side vents. Walls shall be 24" high. Roof pitch shall be 19:12. The cupola shall be finish painted with Kynar paint to match the metal roof decking supplied by Poligon.

SURFACE MOUNTING ON CONCRETE FOUNDATION

The shelter shall be set on prepared footings and/or concrete slab. Foundation will be constructed to local codes, the shelter manufacturer's specifications, and good construction practices for the specific site conditions. The structure shall be attached to the top of the concrete by use of anchor bolts as specified and furnished by the manufacturer. Anchor bolts shall be inside the column.

PRE-ENGINEERED PACKAGE

The POLIGON GOX 28 S shall be a pre-cut and pre-fabricated package that shall include the structural frame, panelized roof, fasteners, trim and installation instructions. The structure shall be shipped in a knocked down manner for minimum shipping charges.

BUILDING CODES

Building codes vary widely in the USA. W. H. Porter, Inc. has attempted to design within most common codes. It is the owner's responsibility to check with code officials to see that the structure conforms. Consult W. H. Porter, Inc. for specific design information that can assist in obtaining code approval. Certified stamped engineering drawings will be supplied upon request for a fee.