

poligon

A Division of

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GOC 54 S

Octagon gazebos are the newest addition to our gazebo line, available in 16', 20', 28', 36', 44', and 54' models. First installed in Carmel, Indiana, this GOC 54 S is often used for band concerts, weddings and ice cream socials. Octagon gazebos come standard with Carmel style rail package and metal cupola.

**** SPECIFICATIONS ****

*** POLIGON Poligon Carmel Series Octagon 54 Gazebo *
WITH SANDWICH PANEL ROOF**

SUMMARY

Loading: 30 psf snow, 90 mph wind, seismic zone 4.

Diameter: 54' from outside of column to outside of column.

Outside eave diameter: 57'.

Height below ornamentation: 7'-6".

Area encompassed by the columns: 2062 square feet.

Area under roof: 2297 square feet.

Roof pitch: 5:12, set in three tiers.

Columns: 6" x 8" structural steel tubes

FULL SPECIFICATIONS

PRE-MANUFACTURED SHELTER CONSTRUCTION

APPROVED MANUFACTURER

The use of a manufacturer's name and model or catalog number is only for the purpose of establishing the standard of quality, design details and general configuration desirable. Products of other manufacturers will be considered in accordance with the requirements in this and as follows.

All components for the shelter shall be manufactured or supplied by **Poligon/W. H. Porter, Inc.**, Holland, MI, (616) 399-1963. Contractor may submit other manufacturer for approval with following conditions.

The owner or his representative shall determine all approved equals. In order to be considered an approved equal, the following criteria must be met:

1. Manufacturer's literature: Submit complete manufacturer's literature and technical data. Literature must include address of manufacturer's physical facility and manufacturer's telephone number.

2. Certification: Submit, via transmittal, properly identified with project name, location and date, certification of manufacturer's compliance with the requirements specified herein signed and sealed by a Professional Engineer registered in the State of _____. Data must be specific to the project spelling out exactly what will be supplied and not of a general nature.
 3. Submit complete set of shop drawings signed and sealed by a Professional Engineer registered in the State of _____. Drawings must be specific to the project spelling out exactly what will be supplied and not of a general nature.
 4. Submit samples, certifications and specification sheets on the following items: Roof decking, beams, panels, welding, columns, fascia, interior finish and exterior siding.
 5. All equals must be approved (10) ten days before the bid date.
 6. All approved equals shall be notified with written statements of their approval. Manufacturers shall not bid this project without this written notification.
 7. Only primary manufacturers of shelters will be allowed to bid. The product shall be from a single source. Design firms which sub-contract different components from different sources will not be allowed to bid. The manufacturer shall have been making steel frame pre-manufactured shelters for a minimum of (5) five years and demonstrate quality by listing (3) three similar projects in the territory. The owner may review their projects to determine quality, design details and durability in service.
 8. Approved equals shall be attentive to design details of the entire structure. Design details in the method of clean appearance and hidden fasteners must be equal to that of **Poligon**.
- Fabrication using open "I" beams, open "CEES," or open channels shall not be accepted. Any open members must be covered or boxed-in for a tubular appearance. Tapered columns shall not be accepted.
- Approved equals using a ribbed or seamed metal roof shall have the ribs or seams running with the slope of the roof.
9. Field labor will be kept to a minimum by pre-manufactured parts. Any equivalents to **Poligon** shall list all materials that must be field cut, custom fit and field fabricated. Roof deck and/or panel work shall be detailed as to field work required. Field work required for erections shall not exceed that of a **Poligon** structure.
 10. Foundation and anchor bolt configurations shall be the same "foot print" as that of the specified **Poligon** structure. Surface mounting with a single hidden anchor bolt per column will be the only accepted method.
 11. Any equivalent structure manufacturer must submit information indicating they meet specified area under roof and area encompassed by columns.
 12. Shelter shall be "Made In America."
 13. The manufacture will be operated under a quality control program equivalent to Mil I.
 14. A Five-year warranty shall be provided by the bidder.

15. All components and details shall meet or exceed **Poligon** specifications as follows:

GENERAL

The structure shall be a **POLIGON GOC 54 S** manufactured by W. H. Porter, Inc. of Holland, Michigan. It shall be designed in strict accordance with the Uniform Building Code (current edition) using a minimum Snow Load of 30 psf, a minimum Wind Load based on a 100 mph wind speed, and a Seismic (earthquake) Load based on Zone 4. (Consult factory if heavier loads are required.)

The **POLIGON GOC 54 S** shall be designed as a Space Frame using three dimensional (3-D) structural analysis to determine member loads and forces. The structure shall be surface mounted over internal anchor bolts.

All structural framing (except the compression ring) of the **POLIGON GOC 54 S** shall be steel tubes or structural steel sections with cover plates to form a clean, neat appearance and no place for bird nesting. The compression ring shall be structural channel. Since all connections will bolt together, field welding shall not be required. Bolts shall be concealed within the tubing where possible.

All steel members of the **POLIGON GOC 54 S** shall be designed in strict accordance with the requirements of the "American Institute of Steel Construction" (AISC) Specifications and the "American Iron and Steel Institute" (AISI) Specifications for Cold Formed Members.

All structural field connections of the **POLIGON GOC 54 S** shall be designed and made with High Strength bolted connections using ASTM A325 structural bolts.

All shop welded connections of the **POLIGON GOC 54 S** shall be designed and made in strict accordance with the requirements of the "American Welding Society" (AWS) Specifications. Structural welds shall be made in compliance with the requirements of the "Prequalified" welded joints where applicable and "Special" welded joints developed by W. H. Porter, Inc. (tested and certified in accordance with AWS requirements). All "Special" welded joint procedures are the property of and for the exclusive use by W. H. Porter, Inc.

The steel frame of the **POLIGON GOC 54 S** shall be factory prime painted with a rust inhibitive modified alkyd primer according to Steel Structures Painting Council (SSPC-SP2) as outlined in AISC 6.5. The frame shall be finish painted in the field with a weather resistant paint, supplied and applied by the contractor.

SIZE

The structure shall be a 3 tiered octagon. The diameter of the **POLIGON GOC 54 S** shall be 54' from outside of column to outside of column. The outside eave diameter shall be 57'. Height below the ornamentation shall be 7'-6". The area encompassed by the columns shall be 2062 square feet. The area under roof shall be 2297 square feet. There shall be no center column.

ROOF PITCH

The roof pitch shall be 5:12, set in three tiers.

FRAME

COLUMNS shall be 6" x 8" structural steel tubes. There shall be 8 columns.

COMPRESSION RING shall be octagon shaped with a dimension of 30" across the corners. It will connect tubular steel trusses at the center of the structure.

The TENSION MEMBERS shall be structural steel tubes. There shall be a lower, intermediate and upper tension ring.

The TRUSS MEMBERS shall be structural steel tubes. There shall be lower, intermediate and upper trusses.

PURLINS shall be structural steel tubes.

RAILINGS & OVERHEAD ORNAMENTATION

Railings and ornamentation package of the **GOC 54 S** shall be the CARMEL PATTERN. It shall consist of 6 hand rails, 8 overhead sections, and 8 sections between both upper tiers of the shelter.

Railings shall be 36" high and span from column to column with an intermediate post.

The post shall be 4" x 4" x 44" tall with a steel 4" diameter ball on top of each post.

The top rail shall be a 2" x 4" tube.

The bottom rail shall be a 2" x 2" tube.

Pickets shall be 1" x 1" solid steel bar stock. They shall be spaced 4-3/4" on center.

Overhead ornamentation shall match the railings.

All POLIGON ornamental components shall be fabricated by certified welders from ASTM A36 structural steel. There shall be no through piercing of material. All components shall be solidly and completely welded to one another. There shall be no tack welding. All assemblies shall be cleaned of slag and dress ground if required.

All railings and components shall be zinc plated after fabrication is complete. They must be prime painted and finish painted in the field with materials provided by others.

ROOF SYSTEM

The roof system for the **POLIGON GOC 54 S** shall be structural sandwich panels composed of simulated tongue and groove decking on the underside, foam core, and a wood decking on top. Panel size shall be based on 4' wide module with lengths and angles pre-cut.

The simulated tongue and groove decking shall be 5/8" rough sawn fir plywood (APA T 1-11 18W) with grooves 4" on center. It shall have 18 or fewer patches per 4' x 8' unit. It shall have no plastic or synthetic filler.

The foam core shall be 3-5/8" expanded polystyrene with a nominal 1 pound density. The exterior surface shall be 7/16" strand board.

Sandwich panels shall be joined by 2x4 wood splines and attached to the steel frame with self-tapping screws according to the shelter manufacturer's schedule.

Fascia shall be 5/4 x 6 quality deck grade or better inland cedar.

All plywood and structure wood components of the **POLIGON GOC 54 S** shall be approved by the American Plywood Association (APA).

All laminated structural sandwich panels of the **POLIGON GOC 54 S** shall have available test data done by a BOCA licensed third party professional engineering agency. Testing has been done for racking, compressive, and transverse loadings in accordance with the American Society for Testing Materials (ASTM) E-72-80.

Panels shall be laminated with adhesive approved by the International Congress of Building Officials (ICBO) test report #3462.

Most standard roofing systems, such as fiberglass shingles, cedar shakes, tile or metal roofing are appropriate to be applied over POLIGON sandwich panels. (If heavy tiles are used, check local codes for additional loading.)

SMALL STEEL HEXAGON CUPOLA

The shelter shall be capped with a **CUPOLA**. The cupola shall be all steel. It shall be octagonal in shape, with (8) side vents. Walls shall be 24" high. Roof pitch shall be 19:12. The cupola shall be finish painted with Kynar paint to match the metal roof decking supplied by Poligon.

SURFACE MOUNTING ON CONCRETE FOUNDATION

The **POLIGON GOC 54 S** shall be set on prepared footings and/or concrete slab. Foundation will be constructed to local codes, the shelter manufacturer's specifications, and good construction practices for the specific site conditions. The structure shall be attached to the top of the concrete by use of anchor bolts as specified and furnished by the manufacturer. Anchor bolts shall be inside the column.

PRE-ENGINEERED PACKAGE

The **POLIGON GOC 54 S** shall be a pre-cut and pre-fabricated package that shall include the structural frame, panelized roof, fasteners, trim and installation instructions. The structure shall be shipped in a knocked down manner for minimum shipping charges.

BUILDING CODES

Building codes vary widely in the USA. W. H. Porter, Inc. has attempted to design within most common codes. It is the owner's responsibility to check with code officials to see that the structure conforms. Consult W. H. Porter, Inc. for specific design information that can assist in obtaining code approval. Certified stamped engineering drawings will be supplied upon request for a fee.