# **BOUNDARY FENCE & RAILING SYSTEMS, INC.**

**Ornamental Iron Or Aluminum Railing** 

### **MATERIAL SPECIFICATIONS**

Boundary ornamental iron railings shall be manufactured by "Boundary Fence & Railing Systems, Inc." Jamaica, New York (1-800-628-8928). All components shall be made of galvanized steel, with a G-90 zinc content (.90 oz/ft). Boundary ornamental aluminum railing shall be made of 6063-T5 extruded aluminum alloy.

#### **FINISH**

Finishes--all Boundary Railing Systems come with a 2 to 3 mil coating in 7 attractive colors to match our fuse bonded chain link fence systems. Colors are: black, chocolate, gray, green, olive, redwood, white. These other colors are only available in ornamental fences: blond sand, bronze, red, silver, vanilla, wedgewood blue. Other colors available upon request.

Components shall go through a three-stage wash, then primed prior to factory finish with a thermo setting of polyester powder applied by electrostatic spray and baked at 450-500° for 12 to 14 minutes.

#### **FABRICATION**

Fabrication--both Boundary's railing systems shall be welded and all welds painted with "CRC" 98% cold galvanized paint. All sections can be ordered for uneven ground, in which case the sections will be TEK screwed. In some cases with extreme grade changes picket spacing will vary slightly. Radius sections available upon request.

## **PRIVACY**

Privacy sections will have a red cedar board inserted between the pickets. Privacy boards shall fit inside top channel and on top of bottom channel bordered by a 3/16" x 5/8" flat bar welded in the front and screwed in the back with a #10 stainless steel TEK screw for ease of replacement.

STANDARD MUNSELL COLOR SYSTEM. All fabric, posts and fittings shall comply as indicated.

For additional style information please reference the Sweet's Catalog 02830/BOU.