

**PITTSBURGH PAINTS**A new generation of paint company  
for a new generation.**SUN-PROOF®****72-45 Series****Architectural Coatings****SUN-PROOF® Exterior House and Trim Flat Latex 100% Acrylic****Generic Type****Tinting and Base Information**

100% Acrylic Latex

**General Description**

Our premium exterior 100% acrylic specially formulated to meet the performance requirements of the residential and commercial markets. SUN-PROOF® Exterior Flat provides excellent durability from its' 100% acrylic formula. SUN-PROOF® has excellent mildew resistance on the paint film, adhesion to glossy and chalky surfaces, and quick dry/cure time, resulting in good resistance to early moisture exposure. Effective application down to 35°F. Recommended for use over properly prepared wood, aluminum and vinyl siding (see Limitations of Use), cement-composition, primed metal, brick, and cured masonry and stucco surfaces.

**Recommended Uses**

Doors  
Masonry  
Primed Metal  
Siding  
Vinyl Siding  
Windows  
Trim

**Features / Benefits**

Excellent Hiding  
Excellent Adhesion  
Excellent Mildew Resistance on the Paint Film  
Fade & Chalk Resistance  
Low Temperature Application to 35°F.  
Soap & Water Clean-Up  
Available in More Than 1800 Colors from THE VOICE OF COLOR® Design Collection

**Limitations of Use**

Apply when air and surface temperatures are 35°F (2°C) or above and when the air and surface temperatures will remain above 35°F (2°C) for the next 24 hours. Avoid painting late in the day when dew and condensation are likely to form or if rain or snow is threatening. Protect from freezing. Not recommended for use on steps or floors. Due to the possibility of heat warping, do not paint vinyl siding darker than the original color.

Use PITTSBURGH® Paints Custom Colorants to achieve hundreds of colors. Ready- mixed colors are also available. Refer to THE VOICE OF COLOR® electronic CD or formula book for tinting instructions. Color selection of vinyl siding is limited.

72-102	New England Red
72-105	Cape Cod Gray
72-106	Granite
72-107	Stone Gray
72-108	Abbey White
72-110	White and Pastel Base
72-150	Midtone Base
72-200	Deeptone Base
72-300	Deep Rustic Base
72-45	Super White
72-80	Heartwood Brown

**Product Data**

<b>Gloss:</b>	Flat: 0 to 5 (60° & 85° Gloss Meter)
<b>VOC*:</b>	0.75 lbs/gal (90.00 g/L)
<b>DFT:</b>	1.20 minimum to 1.50 maximum mils
<b>Coverage:</b>	400 to 500 sq. ft./gal. (37 to 46 sq. m/3.78L)
<small>Note: Does not include loss due to varying application method, surface porosity, or mixing.</small>	
<b>Volume Solids*</b>	38.4% +/- 2.0%
<b>Weight Solids*:</b>	53.6% +/- 2.0%
<b>Viscosity:</b>	85 to 95 KU
<b>Weight/Gallon:</b>	11.3 lbs. (5.1 kg) +/- 0.2 lbs. (91 g)
<b>Cleanup*:</b>	Soap and Water

\*Product data calculated on product 72-45.**Drying Time:**

To Touch:	30 minutes
To Handle:	1 hour
To Recoat:	4 hours
To Full Cure:	30 days

Dry Time @77°F (25°C); 50% relative humidity

**Flash Point:** Over 200°F, (93°C)

## Architectural Coatings

## SUN-PROOF® Exterior House and Trim Flat Latex 100% Acrylic

## General Surface Preparation

Surface to be painted must be clean, dry, and free of dirt, loose and peeling paint, mildew, chalk, grease, rust, and other surface contaminants. Putty all nail holes and caulk all cracks and open seams. Sand all glossy, rough, and patched surfaces. Prime all bare wood, metal, and porous surfaces with the appropriate primer. Remove and inhibit regrowth of mildew by using MILDEW CHECK® Multi-Purpose Wash, 18-1, by PITTSBURGH® Paints. Before use, be sure to read and follow the instructions and warnings on the label.

**NEW WOOD:** New wood should be sanded smooth and wiped clean. Any knots or resinous areas should be sealed before painting. Countersink all nails. Putty flush with surface, then prime.

**PREVIOUSLY PAINTED WOOD:** All excessive chalking must be removed and the surface rinsed thoroughly. Remove all loose, peeling, or flaking paint by scraping or sanding. Feather back all rough edges to sound surface by sanding. Prime all bare wood areas.

**CONCRETE BLOCK, CINDER BLOCK, VERTICAL MASONRY:** New concrete should cure for at least 30 days and preferably 90 days prior to priming. Fill block with an appropriate block filler. Surfaces previously coated with water thinned cement-base paint must be prepared with extra care. Such coatings must be completely removed for best results. If the coatings appear to be adhering tightly, a masonry sealer may be applied to seal the surface prior to topcoating. One way to check adhesion is by applying a piece of masking tape. If it peels off easily and has loose particles adhering to it, remove all chalking or crumbling material before repainting.

**METAL:** Rust and other surface contaminants must be removed from ferrous metals, aluminum, copper, brass, and galvanized steel. Then the surface must be cleaned thoroughly to remove any dust.

**GALVANIZED STEEL:** Caution must be used when selecting coatings for use on all galvanized metal surfaces. These substrates may have a factory-applied stabilizer, which is used to prevent white rusting during storage and shipping. Such stabilizers must be removed by either brush blasting, sanding or chemical treatment.

**NEW VINYL SIDING:** New vinyl siding may present potential adhesion problems. Topcoat should be spot applied, allowed to cure overnight, then evaluated for adhesion. If adhesion is good, the application may proceed. If an adhesion problem is evident or suspected, the surface must be scuff-sanded prior to proceeding to ensure mechanical adhesion.

## Recommended Primers

Aluminum	6-204, 90-712
Plywood	77-102, 72-1
Hardboard	17-21
Ferrous Metal	6-208, 6-212, 90-712
Galvanized Steel	6-209, 90-712
Concrete Masonry Units, Masonry (Block Fillers)	6-7, 6-12
Concrete, Masonry (Primers, Sealers)	6-603, 6-808
Wood	1-70, 77-109, 72-1, 17-21

## Directions for Use

Stir thoroughly before using and occasionally when in use. When using more than one can of the same color, mix together (box) before applying. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

## Permissible temperatures during application:

Material:	50 to 90°F	10 to 32°C
Ambient:	35 to 100°F	2 to 38°C
Substrate:	35 to 100°F	2 to 38°C

PPGAF believes the technical data presented is currently accurate; however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.

## Application Information

## Recommended Spread Rates:

Wet Mills :	3.2	minimum to	4.0	maximum
Wet Microns:	81.3	minimum to	30.5	maximum
Dry Mills :	1.2	minimum to	1.5	maximum
Dry Microns:	30.5	minimum to	38.0	maximum

**Application Equipment:** Apply with a high quality brush, roller, paint pad, or by spray equipment. Where necessary, apply a second coat.

**Airless Spray:** Pressure 2000 psi, tip 0.015" - 0.021"

**Brush:** Polyester/Nylon Brush

**Roller:** 3/8" - 3/4" nap roller cover.

## Thinning:

No thinning is usually required. If necessary add up to 1/4 pint (118 mL) of water per gallon (3.78 L) of paint.

**Packaging:** 1-Gallon (3.78L)  
5-Gallon (18.9L)  
Quart (946 mL)

Not all products are available in all sizes.



**PITTSBURGH PAINTS**  
A new generation of paint company  
for a new generation.

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Additional copies of this bulletin can be obtained from our web site or by calling 1-800-428-7806.

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