

**PITTSBURGH PAINTS**A new generation of paint company
for a new generation.**SPEEDHIDE®****6-6****Architectural Coatings****SPEEDHIDE® Interior Undercoater and Primer Alkyd****Generic Type****Tinting and Base Information**

Modified Alkyd Resin

DO NOT TINT.

6-6

White

General Description

Our best professional interior alkyd primer formulated to meet the performance requirements of professional applicators. SPEEDHIDE® Interior Alkyd Undercoater is designed for use as a primer under oil, alkyd or latex finishes. It provides a uniform, even surface for smooth top-coat appearance. SPEEDHIDE® Interior Alkyd Undercoater has excellent sealing and moisture resistance properties. Recommended as a primer on properly prepared interior wood, cured plaster and masonry, and previously painted metal surfaces.

Recommended Uses

Metal
Wood
Trim

Features / Benefits

Excellent Adhesion
Excellent Sealing Properties
Moisture Resistant
Excellent Hold-Out
Provides a Uniform, Even Surface for Topcoating

Limitations of Use

Apply when air, product, surface temperatures are above 50°F (10°C). Not recommended for use on floors, galvanized steel or zinc surfaces, or for immersion service. For interior use only.

Product Data

Gloss: Flat: 4 to 10 (60° Gloss Meter)
VOC*: 2.91 lbs/gal (349.00 g/L)
DFT: 1.80 minimum to 2.20 maximum mils
Coverage: 400 to 500 sq. ft./gal. (37 to 46 sq. m/3.78L)

Note: Does not include loss due to varying application method, surface porosity, or mixing.

Volume Solids* 55.1% +/- 2.0%

Weight Solids*: 77.6% +/- 2.0%

Viscosity: 75 to 85 KU

Weight/Gallon: 13.0 lbs. (5.9 kg) +/- 0.2 lbs. (91 g)

Cleanup*: Leptyne Paint Thinner 21-263

*Product data calculated on product 6-6.

Drying Time:

To Touch: 2 hours

To Handle: 6 hours

To Recoat: 24 hours

To Full Cure: 30 days

Dry Time @77°F (25°C); 50% relative humidity

Flash Point: 107°F, (41.7°C)

Architectural Coatings

SPEEDHIDE® Interior Undercoater and Primer Alkyd

General Surface Preparation

Surface to be primed must be clean, dry, smooth, and free from dirt, grease, powdery or peeling paint, and other surface contaminants. All cracks and other surface imperfections must be repaired using high quality patching compounds, then allowed to dry thoroughly. Repaired areas should be sanded smooth and then spot-primed. Slick or glossy surfaces of previously applied paint, in sound condition, must be dulled by sanding.

Prime all bare metal surfaces with the appropriate primer.

NEW WOOD: New wood should be sanded smooth and wiped clean. Any knots or resinous areas should be sealed before painting.

Countersink all nails. Putty flush with surface, then prime.

METAL: Rust and other surface contaminants must be removed from ferrous metals, aluminum, copper and brass. Then the surface must be cleaned thoroughly to remove any dust.

WATER-SOLUBLE STAINS: Apply SEAL-GRIP® Primer 17-21 or 17-31, over stained area prior to coating, to avoid bleeding of the stain into the topcoat.

Recommended Primers

Ferrous Metal	6-208, 6-212, 90-712
Aluminum	6-204, 90-712
Brass	6-204, 90-712
Copper	6-204, 90-712

Directions for Use

Stir thoroughly before using and frequently during use. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

Permissible temperatures during application:

Material:	50 to 90°F	10 to 32°C
Ambient:	50 to 100°F	10 to 38°C
Substrate	50 to 100°F	10 to 38°C

PPGAF believes the technical data presented is currently accurate; however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.

Application Information

Recommended Spread Rates:

Wet Mills :	3.2	minimum to	4.0	maximum
Wet Microns:	81.3	minimum to	101.6	maximum
Dry Mills :	1.8	minimum to	2.2	maximum
Dry Microns:	46.0	minimum to	56.0	maximum

Application Equipment: Apply with a high quality brush, roller, paint pad, or by spray equipment. Where necessary, apply a second coat.

Airless Spray: Pressure 2000 psi, tip 0.015" - 0.021"

Brush: Polyester/Nylon Brush

Roller: 3/8" - 3/4" nap roller cover.

Thinning:

DO NOT THIN.

Packaging: 1-Gallon (3.78L)
5-Gallon (18.9L)
Quart (946 mL)

Not all products are available in all sizes.



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Additional copies of this bulletin can be obtained from our web site or by calling 1-800-428-7806.

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