

**Architectural Coatings****REZ® Interior Wood Sanding Sealer****Generic Type****Tinting and Base Information**

Vinyl Toluene Copolymer

Do not tint.

77-30

Clear

General Description

Our premium interior wood sanding sealer is formulated to meet the performance requirements of residential and commercial applications. REZ® Interior Wood Sanding Sealer is recommended for new or stained interior wood surfaces, such as doors, paneling, cabinets, and interior trim. One coat seals new, bare wood for the application of paint, varnish or enamel.

Recommended Uses

Cabinets
Doors
Paneling
Trim
Wood

Features / Benefits

Excellent Sealing Properties
Excellent Adhesion
Sandable

Limitations of Use

Apply when air, product, and surface temperatures are above 50°F (10°C). One coat gives adequate sealing of new, bare wood for the application of paint, varnish or enamel.

Product Data

Gloss: Satin to Gloss
VOC*: 4.51 lbs/gal (540.00 g/L)
DFT: 0.80 minimum to 1.10 maximum mils
Coverage: 400 to 500 sq. ft./gal. (37 to 46 sq. m/3.78L)

Note: Does not include loss due to varying application method, surface porosity, or mixing.

Volume Solids*: 28.9% +/- 2.0%

Weight Solids*: 35.4% +/- 2.0%

Viscosity: 30 to 60 sec #4 Ford Cup

Weight/Gallon: 7.0 lbs. (3.2 kg) +/- 0.2 lbs. (91 g)

Cleanup*: Leptyne Paint Thinner 21-263

*Product data calculated on product 77-30.

Drying Time:

To Touch: 2 hours

To Handle: 3 hours

To Recoat: 3 hours

To Full Cure: 24 hours

Dry Time @77°F (25°C); To sand: 2 to 3 days

Flash Point: 63°F, (17°C)

Architectural Coatings

REZ® Interior Wood Sanding Sealer

General Surface Preparation

The surface must be dry and completely free from dirt, mildew, grease, and wax. Sand wood the surface smooth using fine sandpaper. Always sand with the grain. Stain wood if desired. One coat gives adequate sealing of new, bare wood for the application of paint, varnish or enamel.

Recommended Primers

none

Refer to Surface Preparation Recommendations.

Directions for Use

Stir well but do not shake. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

Permissible temperatures during application:

Material:	50 to 90°F	10 to 32°C
Ambient:	50 to 100°F	10 to 38°C
Substrate:	50 to 100°F	10 to 38°C

PPGAF believes the technical data presented is currently accurate; however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.

Application Information

Recommended Spread Rates:

Wet Mills :	3.2 minimum to	4.0 maximum
Wet Microns:	81.3 minimum to	101.6 maximum
Dry Mills :	0.8 minimum to	1.1 maximum
Dry Microns:	20.0 minimum to	28.0 maximum

Application Equipment: Apply with a high quality brush, paint pad, or by spray equipment.

Airless Spray: Pressure 2000 psi, tip 0.015" - 0.021"

Brush: High Quality Natural Bristle Brush

Roller: Not Recommended.

Thinning:

DO NOT THIN.

Packaging: 1-Gallon (3.78L)
Quart (946 mL)

Not all products are available in all sizes.



PITTSBURGH PAINTS
A new generation of paint company
for a new generation.

PPG Architectural Finishes, Inc.
One PPG Place
Pittsburgh, PA 15272

www.pittsburghpaints.com

Technical Services:
1-800-441-9695
Architect/Specifier:
1-888-774-7732
International Sales:
(412) 434-2049

PPG Coatings, Inc.
Coatings and Resins Group
5546 Timberlea Blvd.
Mississauga, Ontario L4W2T7
(905) 238-6441

Bulletin: 77-30

Additional copies of this bulletin can be obtained from our web site or by calling 1-800-428-7806.

Rev. 3/2000