

**PITTSBURGH PAINTS**A new generation of paint company
for a new generation.**SPEEDHIDE®****6-10****Architectural Coatings****SPEEDHIDE® Interior Wood Sanding Sealer****Generic Type****Tinting and Base Information**

Vinyl Toluene Copolymer

Do not tint.

6-10

Clear

General Description

SPEEDHIDE® Interior Wood Sanding Sealer is a quick drying sealer that dries like lacquer, but does not use lacquer solvents. With one coat, it seals the surface for the application of other clear finishes, paints, varnishes or enamels. Two coats produces a clear, satin finish. Sands easily after drying. Recommended for new natural or stained interior wood surfaces, such as doors, paneling, cabinets and trim.

Recommended Uses

Cabinets
Doors
Paneling
Wood
Trim

Features / Benefits

Quick Dry
Clear, Satin Finish
Sandable
Easy Application

Limitations of Use

Apply when air, product, and surface temperatures are above 50°F (10°C). Do not topcoat with gloss urethane varnish or use beneath latex type stains. Do not attempt to coat prewaxed wood flooring. Not recommended as a finish coat for floors.

Product Data

Gloss: Satin to Gloss
VOC*: 4.51 lbs/gal (541.00 g/L)
DFT: 0.90 minimum to 1.20 maximum mils
Coverage: 400 to 500 sq. ft./gal. (37 to 46 sq. m/3.78L)

Note: Does not include loss due to varying application method, surface porosity, or mixing.**Volume Solids*:** 29.0% +/- 2.0%**Weight Solids*:** 35.4% +/- 2.0%**Viscosity:** 30 to 60 sec #4 Ford Cup**Weight/Gallon:** 7.0 lbs. (3.2 kg) +/- 0.2 lbs. (91 g)**Cleanup*:** Leptyne Paint Thinner 21-263*Product data calculated on product 6-10.**Drying Time:**

To Touch: 2 hours

To Handle: 3 hours

To Recoat: 3 hours

To Full Cure: 24 hours

Dry Time @77°F (25°C); To sand: 2 to 3 hours

Flash Point: 63°F, (17°C)

Architectural Coatings

SPEEDHIDE® Interior Wood Sanding Sealer

General Surface Preparation

Surface must be dry, clean and free of dirt, oil and grease. Putty nail holes and caulk cracks and open seams. Sand all glossy, rough and patched surfaces. Remove any sap from the surface of new wood by solvent-wiping. Knots and resinous areas should be coated with shellac before priming. One coat gives adequate sealing of new, bare wood for the application of stain, paint, varnish or enamel. Sand lightly between coats with a very fine sandpaper.

Recommended Primers

none

Refer to Surface Preparation
Recommendations.

Directions for Use

Stir well but do not shake. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

Permissible temperatures during application:

Material:	50 to 90°F	10 to 32 °C
Ambient:	50 to 100°F	10 to 38 °C
Substrate	50 to 100°F	10 to 38 °C

PPGAF believes the technical data presented is currently accurate; however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.

Application Information

Recommended Spread Rates:

Wet Mills :	3.2	minimum to	4.0	maximum
Wet Microns:	81.3	minimum to	101.6	maximum
Dry Mills :	0.9	minimum to	1.2	maximum
Dry Microns:	23.6	minimum to	29.5	maximum

Application Equipment: Apply with a high quality brush, roller, paint pad, or by spray equipment. Where necessary, apply a second coat.

Airless Spray: Pressure 2000 psi, tip 0.015" - 0.021"

Brush: High Quality Natural Bristle Brush

Thinning:

DO NOT THIN.

Packaging: 1-Gallon (3.78L)

Not all products are available in all sizes.



PITTSBURGH PAINTS
A new generation of paint company
for a new generation.

PPG Architectural Finishes, Inc.
One PPG Place
Pittsburgh, PA 15272

www.pittsburghpaints.com

Technical Services:
1-800-441-9695
Architect/Specifier:
1-888-774-7732
International Sales:
(412) 434-2049

PPG Coatings, Inc.
Coatings and Resins Group
5546 Timberlea Blvd.
Mississauga, Ontario L4W2T7
(905) 238-6441

Bulletin: 6-10

Additional copies of this bulletin can be obtained from our web site
or by calling 1-800-428-7806.

Rev. 3/2000