

**PITTSBURGH® PAINTS**A new generation of paint company
for a new generation.**SPEEDHIDE®****6-282 Series****Architectural Coatings****SPEEDHIDE® Gloss Oil Int/Ext Enamels****Generic Type**

Alkyd-Oil Resin

General Description

Our best gloss alkyd formulated to meet the performance requirements of the commercial markets. Its' alkyd technology provides a tough, durable finish on hard-use surfaces that require high gloss finishes, like lawn and porch furniture, machinery, garden equipment, and floors. SPEEDHIDE® Interior/Exterior Gloss Oil has excellent flow and leveling, adhesion and scrubability. Recommended for use on properly prepared and primed or previously painted interior and exterior surfaces of wood, metal, brick, cement block, wallboard, cured concrete, plaster, and masonry surfaces.

Recommended Uses

Bathroom Walls
Floors
Kitchen Walls
Lawn Furniture
Machinery
Trim

Features / Benefits

Excellent Adhesion
Tough, High Gloss Finish
Fade and Chalk Resistant
Excellent Scrubbability

Limitations of Use

Apply only when air, product and surface temperatures are above 50°F (10°C) and surface temperature is at least 5°F (3°C) above the dew point. Avoid painting late in the day when dew or condensation are likely to form or when rain is threatening. **IMPORTANT:** All oil based alkyd products change color with age. The yellow discoloration is most visible in whites and light colors. PITTSBURGH® Paints latex products are recommended when yellowing is a concern.

Tinting and Base Information

Use PITTSBURGH® Paints Custom Colorants to achieve hundreds of colors. Ready-mixed colors are also available. Refer to THE VOICE OF COLOR® electronic CD or formula book for tinting instructions.

6-253	Black
6-256	Vista Green
6-275	Midtone Tinting Base
6-276	Deeptone Tinting Base
6-277	Deep Rustic Base
6-282	SPEEDHIDE Gloss Oil Enamel - Super White
6-284	Pastel Tinting Base
6-306	Safety Red
6-310	Safety Blue
6-311	Safety Green
6-313	Safety Orange
6-330	Safety Yellow

Product Data

Gloss:	Gloss: 85 to 100 (60° Gloss Meter)
VOC*:	3.08 lbs/gal (370.00 g/L)
DFT:	1.70 minimum to 2.10 maximum mils
Coverage:	400 to 500 sq. ft./gal. (37 to 46 sq. m/3.78L)

Note: Does not include loss due to varying application method, surface porosity, or mixing.

Volume Solids*	52% +/- 2.0%
Weight Solids*:	68% +/- 2.0%

Viscosity:	80 to 95 KU
Weight/Gallon:	9.6 lbs. (4.4 kg) +/- 0.2 lbs. (91 g)
Cleanup*:	Leptyne Paint Thinner 21-263

*Product data calculated on product 54-452.

Flash Point:	110°F, (43.3°C)
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Architectural Coatings

SPEEDHIDE® Gloss Oil Int/Ext Enamels

General Surface Preparation

Surface to be painted must be clean, dry, and free of dirt, loose and peeling paint, mildew, chalk, grease, rust, and other surface contaminants.

Putty all nail holes and caulk all cracks and open seams. Sand all glossy, rough, and patched surfaces. Prime all bare wood, metal, and porous surfaces with the appropriate primer. On exterior surfaces, remove and inhibit regrowth of mildew by using MILDEW CHECK® Multi-Purpose Wash, 18-1, by PITTSBURGH® Paints. Before use, be sure to read and follow the instructions and warnings on the label.

NEW WOOD: New wood should be sanded smooth and wiped clean. Any knots or resinous areas should be sealed before painting. Countersink all nails. Putty flush with surface, then prime.

PREVIOUSLY PAINTED WOOD: All excessive chalking must be removed and the surface rinsed thoroughly. Remove all loose, peeling, or flaking paint by scraping or sanding. Feather back all rough edges to sound surface by sanding. Prime all bare wood areas.

CONCRETE BLOCK, CINDER BLOCK, VERTICAL MASONRY: New concrete should cure for at least 30 days and preferably 90 days prior to priming. Fill block with an appropriate block filler. Surfaces previously coated with water thinned cement-base paint must be prepared with extra care. Such coatings must be completely removed for best results. If the coatings appear to be adhering tightly, a masonry sealer may be applied to seal the surface prior to topcoating. One way to check adhesion is by applying a piece of masking tape. If it peels off easily and has loose particles adhering to it, remove all chalking or crumbling material before repainting.

METAL: Rust and other surface contaminants must be removed from ferrous metals, aluminum, copper, brass, and galvanized steel. Then the surface must be cleaned thoroughly to remove any dust.

GALVANIZED STEEL: Caution must be used when selecting coatings for use on all galvanized metal surfaces. These substrates may have a factory-applied stabilizer, which is used to prevent white rusting during storage and shipping. Such stabilizers must be removed by either brush blasting, sanding or chemical treatment.

WATER-SOLUBLE STAINS: Apply SEAL-GRIP® Primer 17-21 or 17-31, over stained area prior to coating, to avoid bleeding of the stain into the topcoat.

Recommended Primers

Exterior Wood	6-809, 6-9, 6-609, 17-21
Galvanized Steel	6-209, 90-712
Interior Wood	6-855, 6-6, 17-21
Ferrous Metal	6-208, 6-212, 90-712
Aluminum	6-204, 90-712
Gypsum Wallboard-Drywall	6-2, 17-21
Plaster	6-603
Concrete Masonry Units, Masonry (Block Fillers)	6-7, 6-12
Concrete, Masonry (Primers, Sealers)	6-603, 6-808

Directions for Use

Stir thoroughly before using and occasionally when in use. When using more than one can of the same color, mix together (box) before applying. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

Permissible temperatures during application:

Material:	50 to 90°F	10 to 32°C
Ambient:	50 to 100°F	10 to 38°C
Substrate:	50 to 100°F	10 to 38°C

PPGAF believes the technical data presented is currently accurate; however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.

Application Information

Recommended Spread Rates:

Wet Mills :	3.2 minimum to	4.0 maximum
Wet Microns:	81.3 minimum to	101.6 maximum
Dry Mills :	1.7 minimum to	2.1 maximum
Dry Microns:	43.2 minimum to	53.3 maximum

Application Equipment: Apply with a high quality brush, roller, paint pad, or by spray equipment. Where necessary, apply a second coat.

Airless Spray: Pressure 2000 psi, tip 0.015" - 0.021"

Brush: High Quality Natural Bristle Brush

Roller: 3/16" - 3/8" nap roller cover

Thinning:

DO NOT THIN.

Packaging: 1-Gallon (3.78L)
Quart (946 mL)

Not all products are available in all sizes.



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Additional copies of this bulletin can be obtained from our web site
or by calling 1-800-428-7806.

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