

Section 14250

Part 1 - General

1.1 Section Includes

- A. Furnish and provide all materials and labor necessary for the complete installation of one Winding drum vertical conveyor system.
- B. Obtain information on conditions affecting work at jobsite, including verification of dimensions, field material for anchoring, accessibility and storage space. Verify voltages and outlets on electrical drawings.

1.2 Work Done By Others

- A. Suitable, legal, two-hour fire rated hoistway, if consistent with building construction.
- B. Hoistway door walls must not be erected until doors are set in place.
- C. Electrician shall furnish power supply with line disconnect switch immediately adjoining the controller cabinet.
- D. Hoistway free of all pipes and obstructions.
- E. Painting of exterior walls and prime finished components which are exposed to view, including inside of car, car gates and doors.
- F. Suitable machine space with adequate lighting and convenience outlet.

1.3 References

Design and installation shall be in compliance with regulations and all governing agencies. Lift shall be subject to local, city and state approval prior to installation, along with city and state inspection after installation. Special local requirements shall be determined and handled locally by distributor with manufacturer's agreement.

1.4 Submittals

Submit drawings or manufacturer's literature for approval. Drawings shall show rough-in requirements and wiring materials.

1.5 Testing

The vertical conveyor shall be tested after installation to demonstrate:

1. Accuracy of stops
2. Operation of hoistway door locks and car gate switch (es).
3. Operation of final terminal switches
4. Operation of push-button and key switches
5. Capacity load test. Operate unit for a period of twenty (20) minutes with a capacity load. Run unit from top terminal floor to bottom floor with one minute between starts after each stop.

PART 2 - PRODUCTS

2.1 Manufacturer

Matot Inc., Bellwood, Illinois

2.2 Product Type

- A. Model shall be the Winding drum vertical conveyor system.
- B. Car shall have clear inside dimensions of ____ inches wide x ____ inches deep x ____ inches high. Capacity to be ____ pounds. Conveyor to serve ____ stops, and ____ openings, located on the [] same [] opposite side(s) of the hoistway. The car shall stop at floor level. The travel distance shall be ____". Power supply shall be ____ volt, 3 phase, 60 hertz.
- C. All equipment shall be manufactured in accordance with the latest edition of the A.S.M.E. - B.20.1 Code for Conveyors and Related Equipment.

2.3 Fabrication

- A. Car: Car dimensions shall be constructed of [] 16 gauge stainless steel with No. 4 satin polish finish OR [] carbon steel with an air-dried, gray shop enamel finish. An electrical light fixture shall be recessed in the ceiling. The car shall have a reinforced floor.
- B. Car Gate: Car shall be equipped on each opening side with a gate matching the car construction and finish. The gate[s] shall be manually operated unless power operation is specified. The gate[s] shall be [] vertical bi-parting design OR [] manually operated horizontally collapsible "Bostwick" type and shall have a black, shop enamel finish.
- C. Guide Rails: Steel rails shall be furnished to guide the car. Guide rails shall be mounted to the floor slabs and hoistway wall with steel brackets.
- D. Stabilizer Rail: A steel tee rail shall be furnished to stabilize the car. Stabilizer rail shall be mounted to the floor slabs and hoistway walls with steel brackets.
- E. Machine: Machine shall be 3 HP winding drum type consisting of two [2], eight [8] inch diameter drums grooved for 3/8" x 8 x 19 steel cable. The machine must be located adjacent to the hoistway at any floor level or inside the shaft above the car. The power unit shall be equipped with battery operated, controlled descent, which lowers the lift to the lowest landing in the event of power failure.
- F. Sling: Sling shall be attached to the car platform on the guide rail side of the car. An instantaneous broken cable device shall be provided on the sling.
- G. Controller: Controller shall be wall-mounted type with lockable door, located on hoistway outer wall in sight of machine access door. Controller shall be solid state programmable and Underwriter's Laboratories, Inc. listed.
- H. Operational Control: Operation shall be automatic call / send. A push-button station with one button for each level served shall be furnished at each door. It shall be possible at each level to call the car or send it to any other level. Push buttons shall be inoperative while car is in transit, and for a few seconds after arrival at the selected level. Push buttons shall have stainless steel faceplates.

- I. Signal Devices:
 - "Door Open" call Buzzer shall sound when a push-button is pressed and a hoistway door or car gate is open.
 - "Car Here" light and chime shall be located in each push-button station. Chime shall indicate car arrival. Light shall indicate car presence.
 - Combination "Door Open" and In-Use light - shall be located in each push-button station. Light will illuminate when car is in transit and when a push-button is pressed and a hoistway door or car gates is open.
- J. Leveling Accuracy: When the car stops at floor level, car floor shall be no more than 1/4" above or below the level of the hoistway doorsill.
- K. Hoist Ropes. Minimum 2 cables with safety factor per code.
- L. Final Terminal Stopping Devices: Provide per code.
- M. Guide Rollers: Guide rollers shall guide the platform and sling.
- N. Hoistway Doors: Door shall be vertical sliding bi-parting. Each door shall bear the Underwriters "B" label and shall be rated for application in;(a) masonry shaft or (b) metal stud drywall shaft. Hollow metal door panels and welded unit wall frame, including jams, trim and sill shall be [] 16-gauge stainless steel with No.4 satin polish finish OR [] carbon steel with an air-dried, gray shop enamel finish. A retiring cam shall be provided at each open side of the car. A door interlock shall be provided on each door.
- O. Drawbridge: Models with bi-parting door car and car gates shall be equipped with drawbridge to provide smooth entrance for wheeled carts. Drawbridge shall be raised and lowered by opening and closing of car gate.
- P. Power-Operated Hoistway Doors and Car Gate(s): (optional) Car gate (s) shall be motorized, and shall be equipped with magnetic clutch assembly, which shall power operate the hoistway doors.
- Q. Swing type hoistway doors: [optional] The General Contractor shall provide suitable, fire-rated hinged hoistway entrance doors and frames. Matot shall provide the door interlocks.

2.4 Performance

- A. Rated load ____pound capacity.
- B. Rated speed shall be ____ F.P.M.
- C. Leveling Accuracy: Car floor shall be no more than 1/4" above or below the level of the hoistway doorsill.

Part 3 - Execution

3.1 Installation

- A. Coordinate work with General Contractor.
- B. Leave standard electrical connection drawings with electrical contractor to make final electrical connection. Wiring within unit shall be done as part of work of this section.
- C. The installation of the vertical conveyor shall be made in accordance with the approved plans and specifications and manufacture's installation instructions.