

Sheet1

CODDESCR,C,29		WFWR_VWR_WFWR_WR_WR_WR_WR_WR_H(WFWR_WFWR_AUTO_P.
A1 Workrulefor 1st shift	Y	37.5 6.5 3 12 07 30 15 00 1.230 2 30
A2 Second shift	N	40.0 8.0 1 15 08 45 16 45 1.500 4 45###

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WR_FILLER	C	W	R	F	W	R	WR	WR	W	F	W	R	S	W	R	M	W	R	T	W	R	W	V	W	R	T	W	R	T
	N	N	5	10	15	10	5	Y	REG	0.00	REG	0.00	REG	0.00	REG	0.10	REG	0.00											
	N	N	5	5	10	5	5	N		0.00		0.00		0.00		0.00		0.00											

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WR_IWR_FWR_SWR_SWRWR_W	WR_CWR_	WR_WR_WR_	WR_WR_CWR_	WR_WK_OT,C,3
150	0.00 REG	0.00 Y	6.5 8.0 150	8.0 9.0 200
	0.00	0.00	8.0 24.0 REG	0.0 0.0 0.0 0.0 150