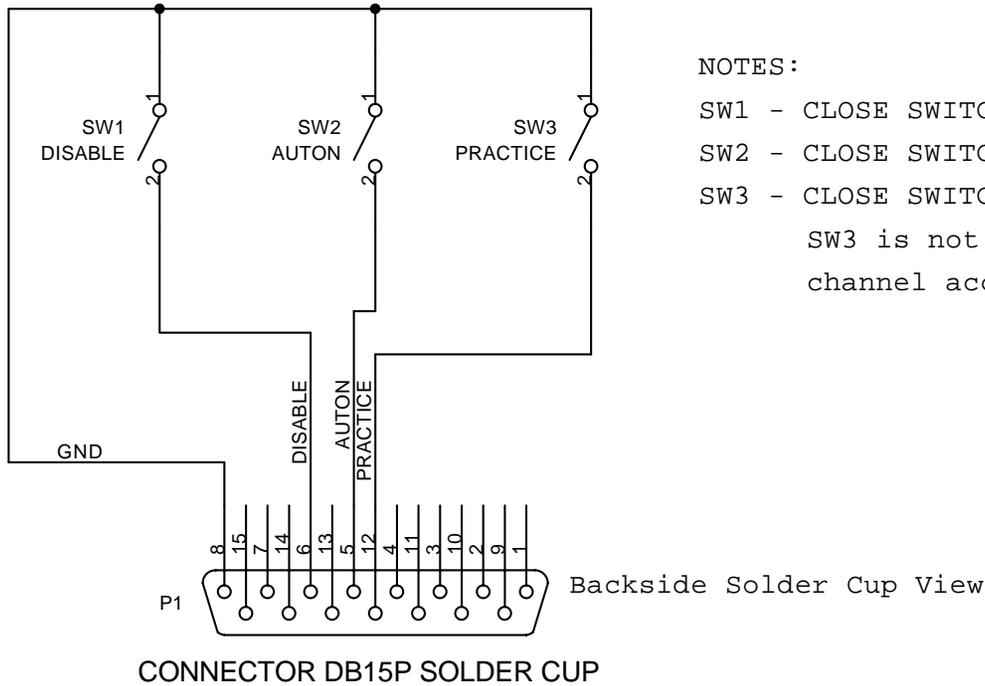


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NOTES:

- SW1 - CLOSE SWITCH 1 TO DISABLE THE ROBOT CONTROLLER
 - SW2 - CLOSE SWITCH 2 TO ENABLE THE ROBOT CONTROLLER AUTONOMOUS MODE
 - SW3 - CLOSE SWITCH 3 TO ENABLE ADDITIONAL CHANNEL ACCESS
- SW3 is not needed with the 2005 Operator Interface, channel access is always available.

CONNECTIONS TO ANY OTHER PINS CAN DAMAGE THE OI AND WILL VOID ANY WARRANTY

ACCESS CHANNEL DIPSWITCH SETTINGS

1	2	3	4	CHANNEL
X	CLOSED	CLOSED	CLOSED	04
X	CLOSED	CLOSED	OPEN	13
X	CLOSED	OPEN	CLOSED	22
X	CLOSED	OPEN	OPEN	31
X	OPEN	X	CLOSED	40
X	OPEN	X	OPEN	01 - 2005 Operator Interface Only, see OI Reference Guide for details.

NOTE: Factory loaded P-Basic code contains test code that is active with switch 2 on the Channel Dipswitch in the OPEN setting for channel 40 access. If you intend to access alternate channels, re-load P-Basic code available from www.innovationfirst.com

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